

BEIJING HUADE HYDRAULIC INDUSTRIAL GROUP CO.,LTD.	Throttle/Isolating and Throttle/Check Valves Type DV/DRV			RE32502/12.2004
	Size 6 to 40	up to 35MPa	up to 375 L/min	Replaces: RE32502/5.2001

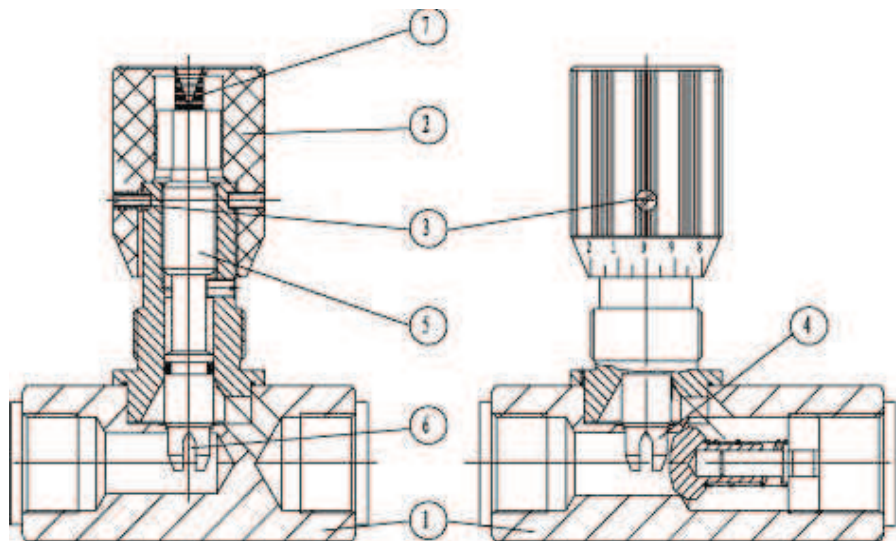
Features:

- threaded connection
- Subplate mounting



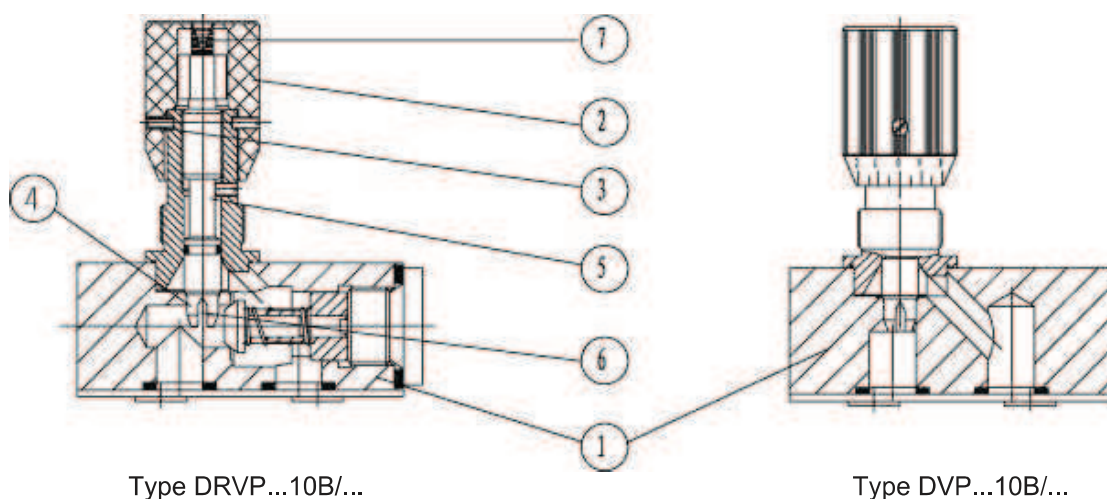
Function, Section

The throttle/isolating valves type DV serve to set an exact oil flow, and can be used for shut-off function, too. The throttle/check valves type DRV serve to set an exact oil flow in one direction, and to allow free return flow in the opposite direction. They consist basically of a housing (1), adjustment knob (2) with locking device (3). By turning the adjustment knob (2) to the left, the spindle (4) with throttle pin (5) increases the flow section (6) to maximum. By turning the adjustment knob (2) to the right, the spindle (4) with throttle pin (5) decreases the flow section (6) until fully closed without leakage. For repeat setting, a colour scale (7) is provided on the top end of the spindle (4). The area of coloured triangle (8) showing indicates how far the valve is open (the larger the coloured triangle the greater the opening). The flow setting is locked by means of locking device (3).



Type DV...10B/...

Type DRV...10B/...



Ordering Code

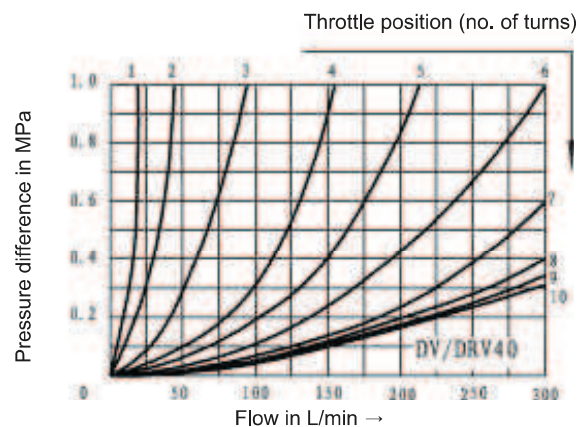
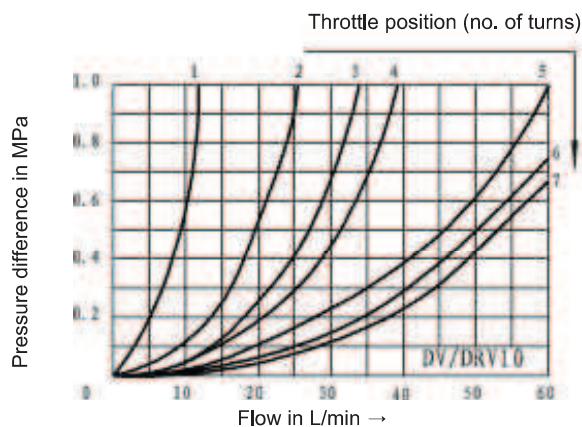
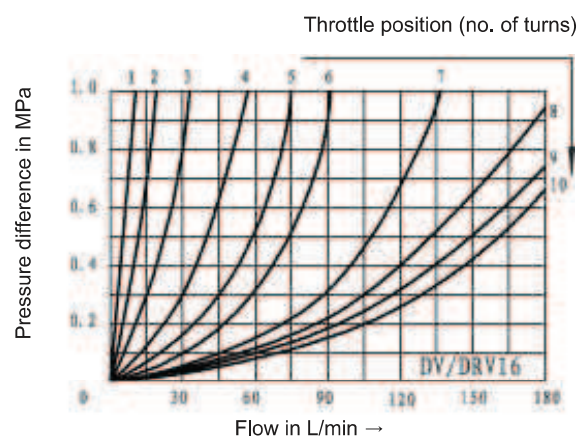
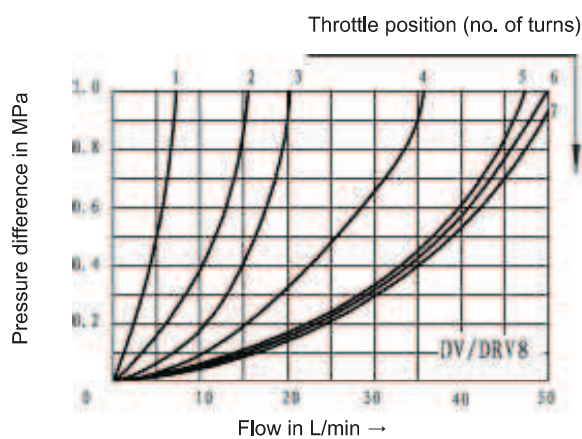
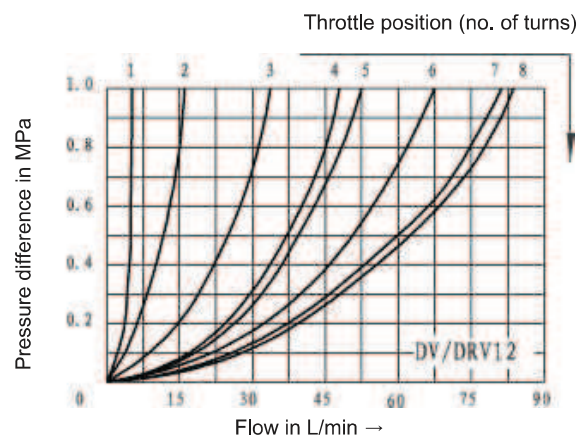
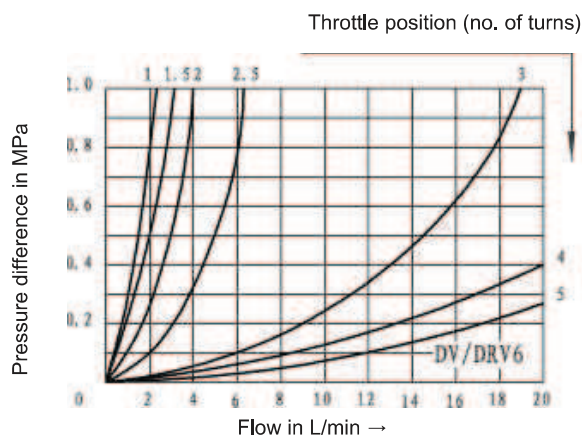
				10		B		*	
Throttle/Isolating valves (threaded connection) = DV								Further details in clear text	
Throttle/check valves (threaded connection) = DR									
Throttle/Isolating valves (subplate mounting) = DVP									
Throttle/check valves (subplate mounting) = DRVP								No code = British	
								2 = Metric	
Size								V = Phosphate ester	
6 =6								No code = Mineral oil	
8 =8									
10 =10								B = Technology of Beijing Huade Hydraulic	
12 =12									
16 =16								10 = Series 10 to 19 (10 to 19: unchanged installation and connection dimensions)	
20 =20									
25 =25									
30 =30									
40 =40									
For direct thread connection = -								1 = Steel	
For subplate mounting = S								2 = Brass	
								3 = Stainless steel	

Technical Data (For applications outside these parameters, please consult us!)

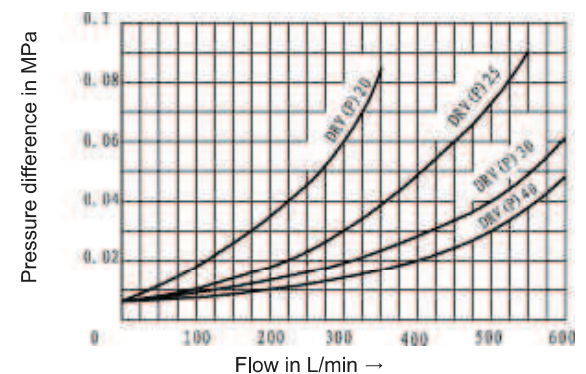
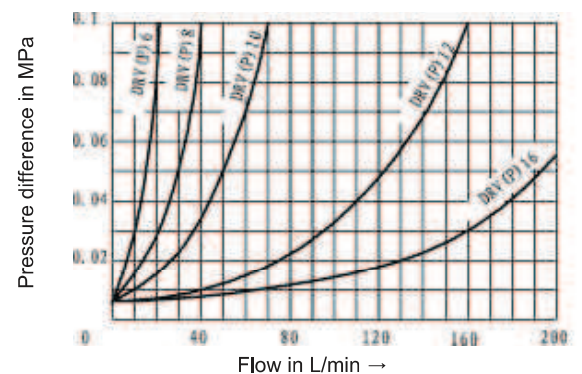
Material	Steel	Brass	Stainless steel
Max. permissible operating pressure (MPa)	to 35	to 15	to 35
Cracking pressure of check valve (type DRV)	0.05 (cracking pressures available if required)		
Fluid	Mineral oil or Phosphate ester		
Fluid temperature range (°C)	-30 to +80		
Viscosity range (mm ² /s)	10 to 800		
Installation position	optional		

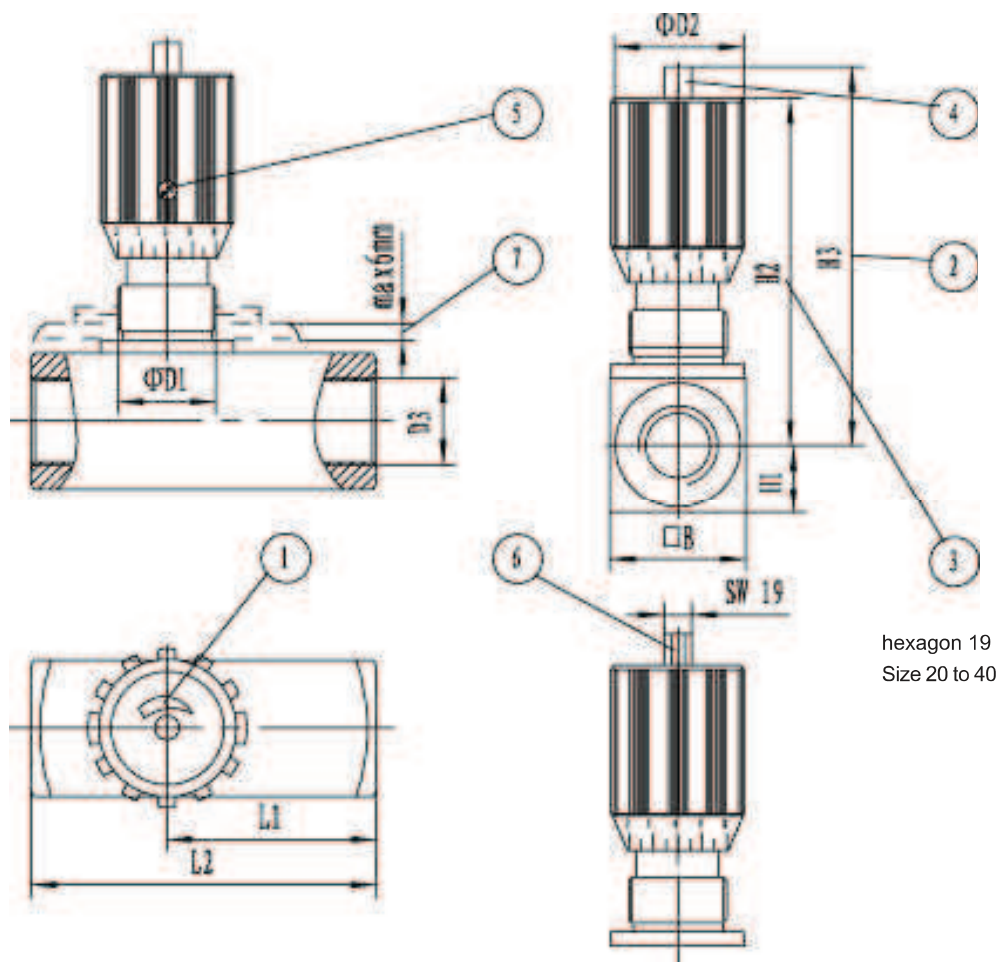
Operating Curves: (measured at $v = 41 \text{ mm}^2/\text{s}$ and $t = 50^\circ\text{C}$)

$\Delta p - q_v$ -operating curves for free return flow via open check valve; direction of flow: $A \rightarrow B$



$\Delta p - q_v$ -operating curves for free return flow via open check valve; direction of flow: $B \rightarrow A$



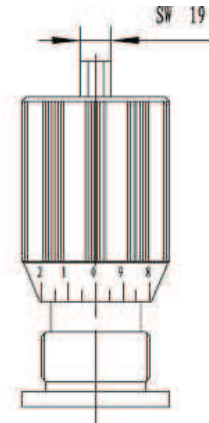
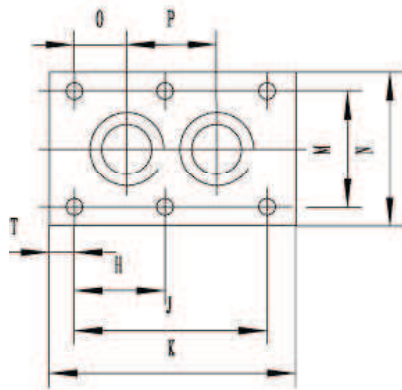
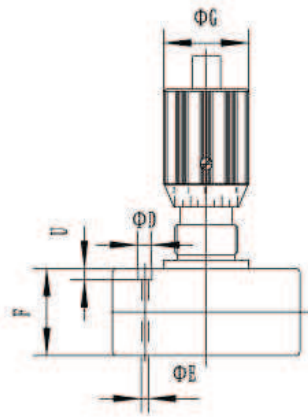
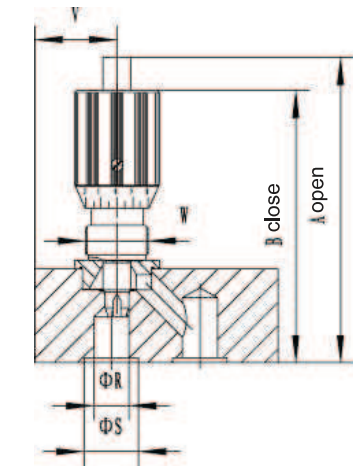


hexagon 19
Size 20 to 40

Size	□ B	Φ D1	Φ D2	D3		D4	H1	H2	H3	L1		L2	
6	16	16	24	G1/8"	M10X1	M14X1.5	8	54	59	19	26	38	45
8	25	19	29	G1/4"	M14X1.5	M18X1.5	12.5	66	73	24	33.5	48	55
10	30	19	29	G3/8"	M18X1.5	M18X1.5	15	68	75	29	41	58	65
12	35	23	38	G1/2"	M22X1.5	M22X1.5	17.5	82	92	34	44	68	73
16	45	23	38	G3/4"	M27X2	M22X1.5	22.5	97	107	39	57	78	88
20	50	35	49	G1"	M33X2	M33X2	25	128	145	54	77	108	127
25	60	35	49	G1 1/4"	M42X2	M33X2	30	133	150	54	93	108	143
30	70	35	49	G1 1/2"	M48X2	M33X2	35	138	155	54	108	108	143
40	90	35	49	G2"	M60X2	M33X2	45	148	165	54	130	108	165

1 Anti-clockwise rotation increases flow
Clockwise rotation reduces flow
2 Throttle fully open
3 Throttle closed

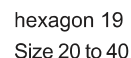
4 Multi color for repeat setting
5 Screw to lock flow setting
6 Hexagon 19 A/F
7 Panel thickness

Unit Dimensions: type DVP
(dimensions in mm)


hexagon 19
Size 20 to 40

Size	A	B	D	E	F	G	H	J	K	M
6	69	64	11	6.6	18	24	-	19	35	28.5
8	80	73	11	6.6	20	24	-	35	47.5	33.5
10	85	78	11	6.6	25	29	-	33.5	51	38
12	99	89	11	6.6	25	29	-	38	75	44.5
16	114	104	14	9	30	38	38	76	93.5	54
20	165	148	14	9	45	38	47.5	95	111	60
25	165	148	18	11.5	45	49	60	120	143	76
30	170	153	20	14	50	49	71.5	143	171	92
40	170	153	20	14	50	49	67	133.5	192	111
Size	N	O	P	R	S	T	U	V	W	Weight(kg)
6	41.5	1.6	16	5	12.2	8	7	11	M14X1.5	0.2
8	46	4.5	25.5	7	13.7	6.5	7	13.5	M18X1.5	0.4
10	51	4	25.5	10	15.7	8.5	7	16	M18X1.5	0.6
12	57.5	4	30	13	21.8	18.5	7	26	M22X1.5	1.00
16	70	11.4	54	16	24.5	8.5	9	23.5	M22X1.5	1.70
20	76.5	19	57	22	31.5	8	9	34	M33X2	3.60
25	100	20.6	79.5	28.5	39.2	11	11	45	M33X2	5.50
30	115	23.8	95	31	41	15	13	39	M33X2	7.50
40	140	25.5	89	45	54	16	13	60	M33X2	8.20

(dimensions in mm)

Weight(kg)

Notice

1. The fluid must be filtered. Minimum filter fineness is 20 μm .
2. The tank must be sealed up and an air breather/filter must be installed on air suction/entrance.
3. Subplate are not supplied, if required, please ordering separately.
4. Valve fixing bolts/screws must be high tensile (class 10.9). Please select and consult manufacturer according to the parameter listed in the datasheet.
5. Roughness of surface mating with the valve is required to $\sqrt{0.8}$.
6. Surface straightness of mating piece is required to 0.01/100mm.

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THM Huade Hydraulics (P) Ltd

F-127, Focal Point, Phase VIII

Ludhaiana-141010, India

Phone: 0091+161+2672777, Fax: 0091+161+2672778

www.thmhuade.com

info@thmhuade.com, sales@thmhuade.com