

BEIJING HUADE HYDRAULIC INDUSTRIAL GROUP CO.LTD.	2-way cartridge valves directional function Cartridge valves type LC... Control covers type LFA...			RE 81010/12.99
	Size 16 to 160	up to 42MPa	up to 25000L/min	Replaces:

Features:

- Valve poppet with or without damping nose
- 2 area ratios
- 4 different springs
- 2 stroke limiters
- Control cover with built-in poppet valve
- Control cover with built-in shuttle valve
- Control cover for mounting directional spool valves with or without built-in shuttle valve
- Control cover for mounting directional poppet valves with or without built-in shuttle valve



Function, section, symbol

2-way cartridge valves are designed as inserts for compact manifold control blocks. The main component with ports A and B fits into an installation cavity with dimensions to DIN 24342 and is built into the control block and sealed with a cover. In most cases, the cover also acts as a connection between the control side of the main component and the pilot valves. By controlling the main valve with suitable pilot valves, the main component can assume pressure, directional or throttling functions, or a combination of these. Particularly economic designs can be achieved by matching the valve sizes to the varying flows required by the individual paths of an actuator. When the element on the main valve is able to assume more than one function, a particularly economic design can be achieved.

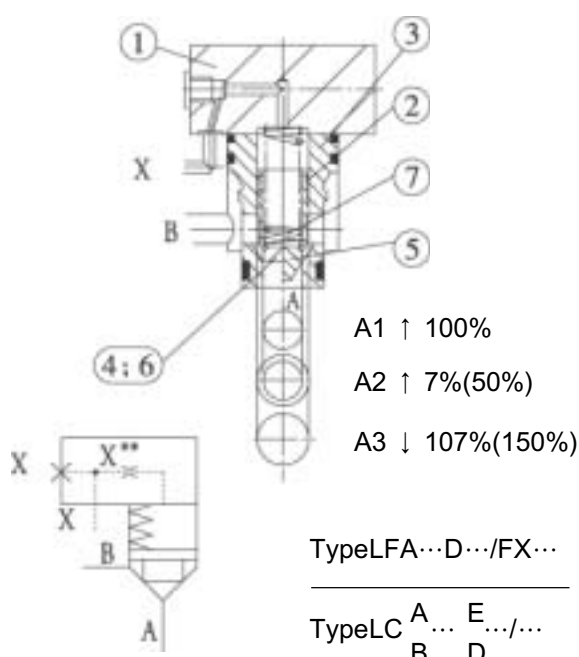
Directional function

2-way cartridge valves basically comprise of control cover (1) and cartridge element (2). The control cover contains the control drillings, and depending on the function required optionally a stroke limiter, a hydraulically controlled directional poppet valve or a shuttle valve. In addition, directional spool valves or directional poppet valves may be mounted onto the control cover. The cartridge element basically comprises of a bush (3), a ring (only up to NS32), optionally with damping nose (5), or without damping nose (6), and closing spring (7).

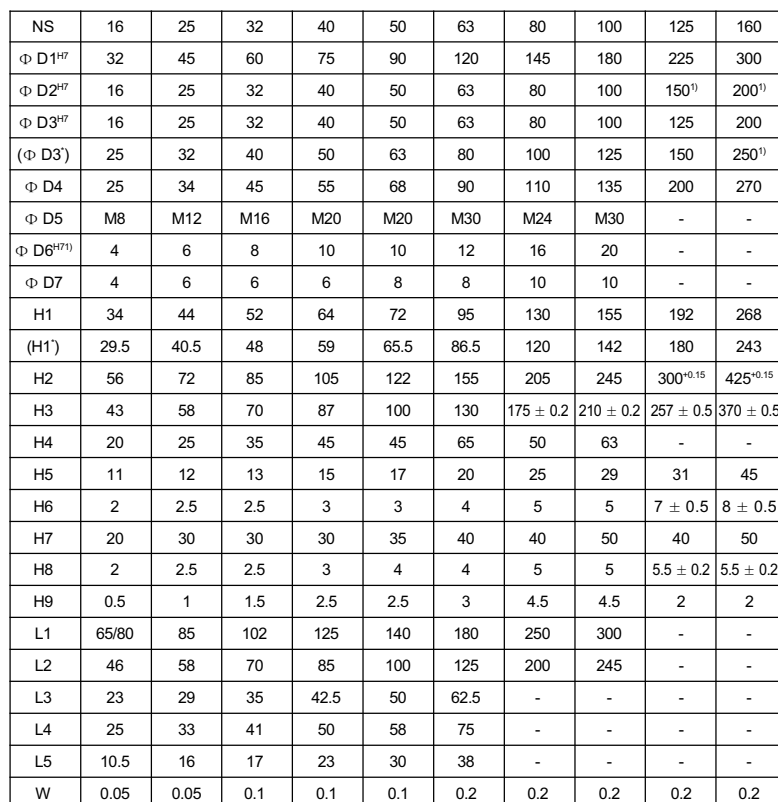
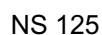
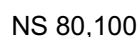
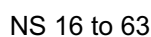
Basically the following applies:

Areas A1 and A2 operate to open the valve. Area A3 and the spring operates to close the valve. The effective direction of the resultant force (of opening and closing forces) determines the switched position of the 2-way cartridge valve.

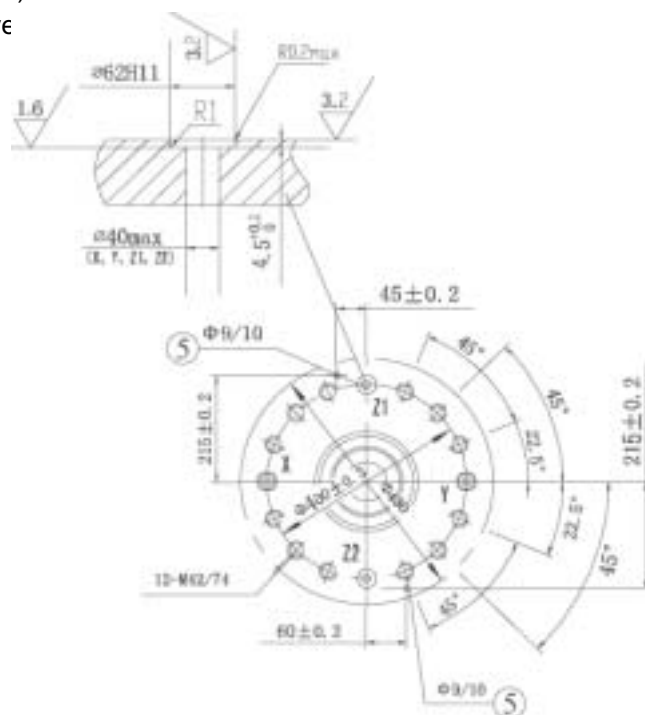
2-way cartridge valves may have flow passed from A to B or from B to A. When area A3 is pressurised by obtaining pilot oil from port B or by an external pilot oil supply, port A is closed, leak-free.



(Dimensions in mm)



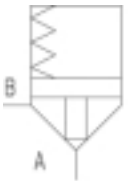
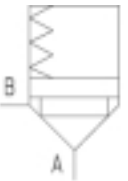
- 1) Depth of fit
- 2) Reference dimension
- 3) For diameters of port B other than $\Phi D3$ or ($\Phi D3^*$), the distance from the cover mounting surface to centre of the port must be calculated.
- 4) Port B may be moved about the central axis of port A. However, care must be taken that the fixing holes and control holes are not damaged.
- 5) Locating pin holes
- 6) **Note on porting pattern NS 16:** Length L1 (holes on x-y axis) is 80 mm in control covers with built-on directional valve



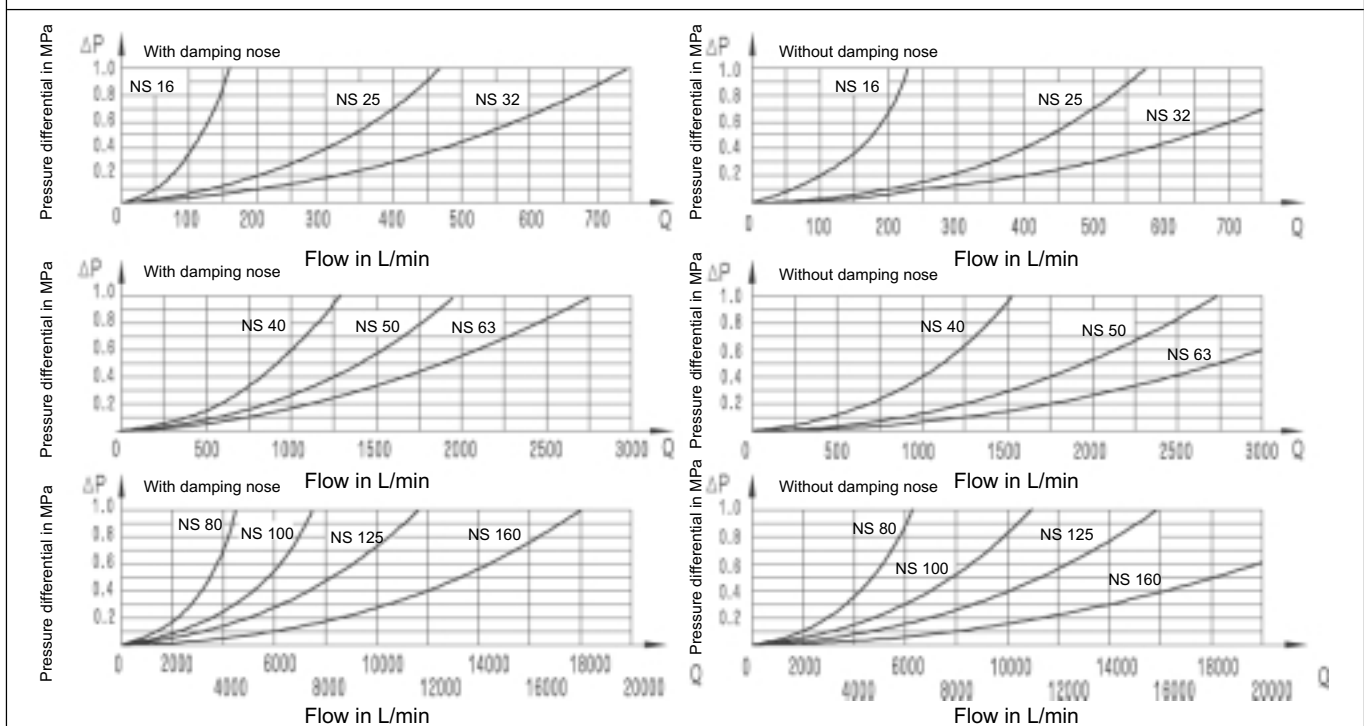
Ordering details: cartridge valve (without control cover)

LC Size 16 Size 25 Size 32 Size 40 Size 50 Size 63 Size 80 Size 100 =16 =25 =32 =40 =50 =63 =80 =100 Series 6X Size 125 Size 160 =125 =160 Area ratio 2:1 (annulus area = 50%) = A Area ratio 14.3:1 (annulus area = 7%) = B Cracking pressure approx. 0 Mpa (without spring) = 00 Cracking pressure approx. 0.05 Mpa = 05 Cracking pressure approx. 0.1 Mpa = 10 Cracking pressure approx. 0.2 Mpa = 20 Cracking pressure approx. 0.3 Mpa (only size 125) = 30 Cracking pressure approx. 0.4 Mpa = 40 (For exact values, see page 4)									
Further details in clear text No code = V = Mineral oils Phosphate ester B= Technology of Beijing Huade Hydraulic 6X = (NS 16 and 100) Series 60 to 69 (60 to 69: unchanged installation and connection dimensions) 2X = (NS 125 and 160) Series 20 to 29 (20 to 29: unchanged installation and connection dimensions) E = Valve poppet without damping nose D = Valve poppet with damping nose									

Symbols: cartridge valves (for details see ordering details)

	Area ratio 2: 1 =...A..E../...		Area ratio 14.3: 1 =...B..E../...		Area ratio 2: 1 =...A..D../...		Area ratio 14.3: 1 =...B..D../...
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Characteristic curves (measured at $v = 41 \times 10^{-6} \text{ m}^2/\text{s}$ and $t = 50^\circ\text{C}$)



Technical data (for applications outside these parameters, please consult us!)											
Pressure fluid			Mineral oils for NBR seals phosphate ester for FPM seals								
Pressure fluid temperature range (°C)			-20 to +80								
Viscosity range (mm²/S)			2.8 to 380								
Degree of contamination			Maximum permissible degree of contamination of the fluid is to NAS 1638 class 9. We, therefore, recommend a filter with a minimum retention rate of β ₁₀ ≥ 75.								
Max. operating pressure for Ports A, B, X, Z1, Z2 (MPa)			42.0(Without directional valve)								
			31.5/42.0 Pmax of mounting directional spool/ directional poppet valve								
Max. operating pressure for Port Y (MPa)			Corresponds to the tank pressure of the built-on valve								
2-way cartridge valve - directional function											
		Nominal size									
		16	25	32	40	50	63	80	100	125	160
Area A1 in CM²	LC · · · A · · ·	1.54	3.3	5.3	9.24	16.6	22.9	37.9	63.6	95	160.6
	LC · · · B · · ·	2.14	4.6	7.55	12.95	22.9	32.2	52.8	89.1	133.7	244.8
Area A2 in CM²	LC · · · A · · ·	0.73	1.61	2.74	4.61	8.03	11.3	18.84	31.4	48	79.9
	LC · · · B · · ·	0.13	0.31	0.49	0.9	1.73	2.0	3.94	5.9	9.3	15.7
Area A3 in CM²	LC · · · A · · ·	2.27	4.91	8.04	13.85	24.63	34.2	56.74	95	143	240.5
	LC · · · B · · ·										
Stroke in CM	LC · · · E · · ·	0.7	0.78	0.92	1.2	1.6	1.9	2.4	3.0	3.8	5.0
	LC · · · D · · ·	0.7	1.0	1.22	1.6	2.0	2.4	3.0	3.8	4.8	6.5
Pilot volume in CM³	LC · · · E · · ·	1.6	3.8	7.4	16.6	39.4	65	136	285	544	1203
	LC · · · D · · ·	1.6	4.9	9.8	22.2	49.3	82	170	361	687	1563
Theoretical pilot flow at a switching time of 10 ms in L/min	LC · · · E · · ·	9.6	22.8	44	100	236	390	816	1710	3264	7218
	LC · · · D · · ·	9.6	29.4	59	133	296	492	1020	2166	4122	9378
Weight in Kg	Cartridge valve	0.2	0.4	1.0	1.8	3.8	7.0	13.0	27.0	44.0	75.0
	Control cover	1.2	2.3	4.0	7.4	10.5	21.0	27.0	42.0	88.0	150.0
Cracking pressure in MPa											
Direction of flow A to B	LC···A 00···	0.002	0.0025	0.005	0.005	0.005	0.007	0.007	0.01	0.15	0.015
	LC···A 05···	0.043	0.045	0.046	0.043	0.045	0.042	0.044	0.043	0.043	0.045
	LC···A 10···	0.086	0.088	0.091	0.087	0.085	0.085	0.088	0.088	0.088	-
	LC···A 20···	0.176	0.177	0.185	0.173	0.174	0.17	0.175	0.175	0.176	0.194
	LC···A 30···	-	-	-	-	-	-	-	-	0.205	-
	LC···A 40···	0.34	0.345	0.334	0.349	0.335	0.332	0.313	0.304	-	-
	LC···B 00···	0.0014	0.002	0.0035	0.0035	0.0035	0.005	0.005	0.007	0.01	0.01
	LC···B 05···	0.031	0.032	0.032	0.031	0.032	0.03	0.031	0.031	0.031	0.032
	LC···B 10···	0.062	0.063	0.064	0.062	0.063	0.061	0.063	0.063	0.062	-
	LC···B 20···	0.127	0.127	0.13	0.124	0.126	0.121	0.126	0.125	0.125	0.14
	LC···B 30···	-	-	-	-	-	-	-	-	0.145	-
	LC···B 40···	0.245	0.247	0.235	0.25	0.243	0.236	0.225	0.217	-	-
Direction of flow B to A	LC···A 00···	0.004	0.005	0.01	0.01	0.01	0.014	0.014	0.02	0.030	0.033
	LC···A 05···	0.09	0.092	0.089	0.086	0.093	0.085	0.088	0.088	0.086	0.091
	LC···A 10···	0.18	0.18	0.177	0.174	0.18	0.173	0.177	0.178	0.173	-
	LC···A 20···	0.37	0.36	0.36	0.346	0.36	0.344	0.353	0.354	0.350	0.39
	LC···A 30···	-	-	-	-	-	-	-	-	0.40	-
	LC···A 40···	0.72	0.71	0.65	0.70	0.69	0.67	0.63	0.62	-	-
	LC···B 00···	0.024	0.025	0.05	0.05	0.05	0.08	0.07	0.10	0.15	0.15
	LC···B 05···	0.50	0.48	0.49	0.41	0.43	0.47	0.42	0.46	0.44	0.46
	LC···B 10···	1.00	0.94	0.98	0.82	0.84	0.96	0.84	0.94	0.89	-
	LC···B 20···	2.06	1.90	2.0	1.64	1.67	1.90	1.69	1.87	1.79	2.0
	LC···B 30···	-	-	-	-	-	-	-	-	2.07	-
	LC···B 40···	4.00	3.68	3.60	3.32	3.22	3.70	3.02	3.25		-

General notes on the ordering details for control covers

										1	2	3	4 ²⁾	5 ³⁾	6 ⁴⁾	7 ⁵⁾	8 ⁶⁾	9	10	7)							17	18	19
										LFA																		*	
X=available																													
Nominal size										Type	Series	nominal pres- sure MPa	Area ratio	cracking pres- sure	damping	Electrical monitoring of closed position	Remote control port	Orifices in ports						Z1	Seal material	Further details in clear text			
16	25	32	40	50	63	80	100	125	160									A	B	F	P	T	X						
-	-	-	-	-	-	-	-	X	X	D	2X																		
X	X	X	X	X	X	X	X	-	-		6X																		
X	X	X								D																			
X	X	X	X	X	X	X	X	X	X ^{D)}	X ^{D)}	D							F								X			
	X	X								H1																			
X	X	X	X							H1								F								X			
	X	X								H2																			
X	X	X	X	X	X	X	X	X	X	H2								F											
X	X	X	X	X	X	X	X	X		H2								F								X			
	X	X								H3																			
X	X	X	X							H3								F								X			
	X	X								H4																			
X	X	X	X	X	X	X	X	X		H4								F								X			
X	X	X	X	X	X	X	X	X		G															X	X			
	X	X	X	X	X	X	X	X		R															X				
	X	X	X	X	X	X	X	X		R2															X				
X	X	X	X	X	X	X	X	X		WEA									X						X	X			
						X	X			WEA		63							X						X	X			
X	X	X	X	X	X	X	X	X		WEB										X					X	X			
X	X	X	X	X	X	X	X	X		WEA8										X					X	X			
X	X	X	X	X	X	X	X	X		WEA8										X					X	X			
X	X	X	X	X	X	X	X	X		WEA9										X	X				X	X			
X	X	X	X	X	X	X	X	X		GWA										X					X	X			
						X	X			GWA		63								X					X	X			
X	X	X	X	X	X	X	X	X		GWB											X				X	X			
X	X	X	X	X	X	X	X	X		KWA										X					X	X	X		
						X	X			KWA		63								X					X	X	X		
X	X	X	X	X	X	X	X	X		KWB											X				X	X	X		
X	X	X	X	X	X					E			X	X	D	QOG24	F									X			
X	X	X	X	X	X					EH2			X	X	D	QOG24	F									X			
X	X	X	X	X	X					EWA			X	X	D	QOG24		X							X	X			
X	X	X	X	X	X					EWB			X	X	D	QOG24			X						X	X			

Ordering details can be found on the pages covering the individual control cover variations

- Orifices in port X is on request.
- 6X = Series 60 to 69 and
2X = Series 20 to 29 : (unchanged installation and connection dimensions)
- Operating pressure of popper valve os above 31.5MPa must write code 630
no code =operating pressure ≤ 31.5MPa
- CA=2:1 (area ratio A1 : A2)
CB=14.3:1 (area ratio A1 : A2)
CD=0%
In control covers with electrical monitoring of the closed position (incl. limit switch) the type code includes the model of the control cover and that of the cartridge valve
- 10 = 0.1 MPa cracking pressure
20 = 0.2 MPa cracking pressure
40 = 0.4 MPa cracking pressure
- D = Valve poppet of cartridge element

- with damping nose
Sequence of orifices when ordering and for representation in symbols and on circuits.
See pages on individual control covers and page 7 for further information (orifice characteristic curves).

Orifice Symbol	Symbol in ordering code
This orifice is designed as a drilled hole, no type is entered in the ordering code.(orifice diameter in mm)	

Orifice Symbol	Symbol in ordering code
This orifice is designed as a screwed orifice.It is a standard orifice, no type code is entered in the ordering code. (orifice diameter in 1/10 mm)	

Orifice Symbol	Symbol in ordering code
This orifice is designed as a screwed orifice.If this orifice is required,the correct type code must be entered together with the orifice diameter in 1/10 mm in the ordering code. Example: A12 = Orifice with diameter 1.2 mm in port A.	

General notes on the ordering details for control covers (pilot valves)

Directional spool valve	Size	Catalogue sheet no.	Control cover Type
4WE6 D5X/... (wet pin)	6		WE _B ^A , WE _B ^{A8} , GWA _B ^A KW _B ^A , EW
3WE6 A5X/... (wet pin)			WEA9
4WE10 D3X/... (wet pin)	10		WE _B ^A , GW _B ^A , KW _B ^A

Pilot valves must be ordered separately. For further details see relevant catalogue sheet.

Directional poppet valve	Size	Catalogue sheet no.	Control cover of type
M-3SEW6 U 2X/420...	6		WEA, WEA8, GWA KWA, EWA
M-3SEW6 C 2X/420...			WEA, GEA KWA
M-3SEW10 U 2X/315...	10		WEA.../630, GWA.../630 KAW.../630
M-3SEW10 C 2X/315...			

Note: By combining a 2-way cartridge valve with a pilot valve, various valve functions may be implemented. The following components, with porting pattern A6 (up to NS 63) and form A10 (NS 80 to 100) DIN 24 340 may be considered.

Symbols (basic symbols)

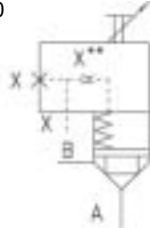
LFA . D.../F...

Control cover with remote control port
NS 16 to 160



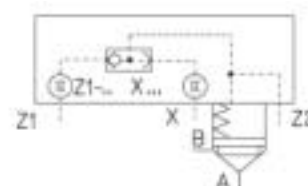
LFA . H2.../F...

Control cover with stroke limiter, with remote control port
NS 16 to 160



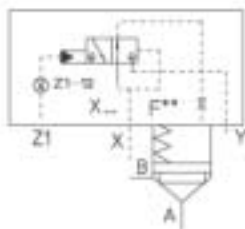
LFA . G.../...

Control cover with built-in shuttle valve
NS 16 to 100



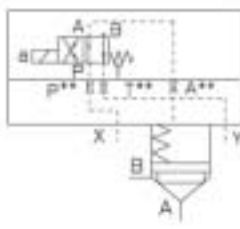
LFA . R.../...

Control cover with built-in hydraulically actuated pilot valve (directional poppet valve)
NS 25 to 100



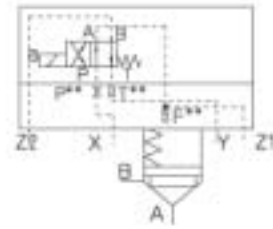
LFA . WEA.../...

Control cover for mounting a directional spool or poppet valve
NS 16 to 160



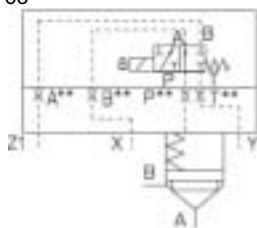
LFA...WEA8-60/...

Control cover for mounting a directional spool or poppet valve with control port for switching a 2nd valve
NS 16 to 63



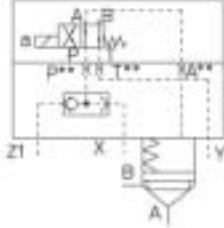
LFA...WEA 9-60/...

Control cover for mounting a directional spool valve as a check valve circuit
NS 16 to 63



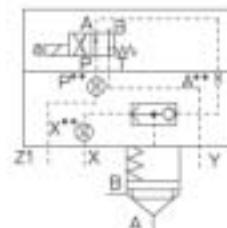
LFA . GWA.../...

Control cover for mounting a directional spool or poppet valve, with built-in shuttle valve
NS 16 to 100



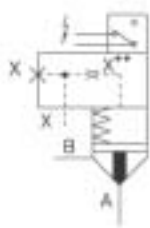
LFA . KWA.../...

Control cover for mounting a directional spool or poppet valve, with built-in shuttle valve as a check valve circuit
NS 16 to 100



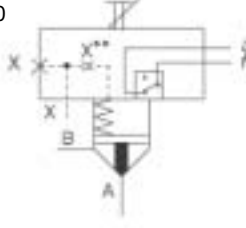
LFA...E60/...DQ.G24F

Control cover with electrical monitoring of closed position including cartridge element
NS 16 to 100



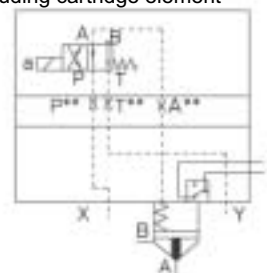
LFA...EH2-60/...DQ.G24F

Control cover with electrical monitoring of closed position and stroke limiter including cartridge element
NS 16 to 100

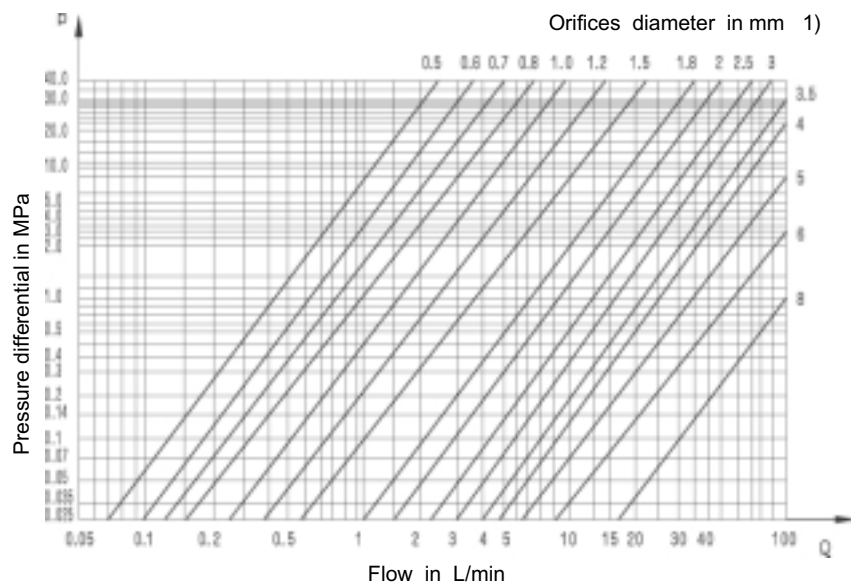


LFA...EWA60/...DQOG24.

Control cover with electrical monitoring of closed position, for mounting a directional spool valve including cartridge element
NS 16 to 63



Characteristic curves for the selection of orifices



1) Possible orifice diameter in relation to the thread size

Thread	Orifices diameter in mm
M6 taper	0.5 to 2.5
M8X1 taper	0.8 to 3.5
G3/8"	0.8 to 6.0
G1/2"	1.0 to 8.0

Material numbers for orifices and plugs

Standard orifice for nominal size	Orifice diameter in mm	Material number			
		ZM6	ZM8 × 1	G3/8"	G1/2"
	0.5	157 933	-	-	-
	0.5	157 934	-	-	-
16	0.7	157 931	-	-	-
25	0.8	152 276	136 843	159 043	-
32	1.0	149 335	136 842	159 033	139 115
40	1.2	152 286	139 101	159 032	150 714
50	1.5	148 823	133 712	159 031	139 117
63	1.8	157 932	150 953	159 030	159 026
80	2.0	156 650	137 299	159 029	148 352
100	2.5	157 929	137 445	146 259	148 353
	3.0	-	144 761	149 044	148 361
	3.5	-	136 079	146 258	159 027
	4.0	-	-	149 052	149 939
	5.0	-	-	152 287	143 775
	6.0	-	-	135 774	147 875
	8.0	-	-	-	159 028
Plug		008 702	003 443	006 325	006 445

Dimensions of O-rings for ports X, Y, Z1, Z2 (included within the scope of supply)

	Nominal size	Dimensions in mm	Material number	
			NBR seals	FPM seals
O-ring	16	7.65 × 1.78	004 491	006 585
	25	9.25 × 1.78	007 111	009 097
	32	10.82 × 1.78	008 937	008 941
	40, 50	12.37 × 2.62	004 489	008 949
	63	18.72 × 2.62	009 245	002 045
	80	26.58 × 3.53	004 490	008 944
	100	34.52 × 3.53	009 354	009 191
	125	40.87 × 3.53	009 376	009 505
	160	53.35 × 5.33	009 264	009 263

Seal kits, fixing screw for cartridge valves and control covers:

Seal kits for cartridge valves type LC.../... (NS 16 to 160)

Seal kits for	Material No.	
	NBR seals	FPM seals
LC16 to 60/...	314352	314353
LC25 to 60/...	314354	314355
LC32 to 60/...	314356	314357
LC40 to 60/...	314055	314064
LC50 to 60/...	314056	314065

Seal kits for	Material No.	
	NBR seals	FPM seals
LC63 to 60/...	314057	314066
LC80 to 60/...	314058	314067
LC100 to 60/...	314059	314068
LC125 to 60/...	314060	314069
LC160 to 60/...	314497	314388

Seal kits for control valves (NS 16 to 160)

NS Seal kits for	Material No.							
	16		25		32		40	
	NBR seals	FPM seals	NBR seals	FPM seals	NBR seals	FPM seals	NBR seals	FPM seals
...D...;D.../F...;WE...; ...WE.8...;WE.9...;	313758	313759	313760	313761	313762	313763	313863	31384
...H...;...H.../F...	313951	313952	313953	313954	313800	313801	313867	313868
...G...;GW...;KW...	313961	313962	313804	313805	313808	313809	313873	313874
...R...;R2...			313996	313997	313998	313999	310836	310837
...E.../F...	313830	313831	312829	312831	312838	313839	312005	312006
...EH2...	313857	313858	313834	313835	313861	313862		
...EW...	312199		312194	312195	312196		311547	311548

NS Seal kits for	Material No.							
	50		63		80		100	
	NBR seals	FPM seals	NBR seals	FPM seals	NBR seals	FPM seals	NBR seals	FPM seals
...D...					312785	312814	312786	312815
...D...;D.../F...;WE...; ...WE.8...;WE.9...;	313863	313864	313865	313866				
WE/SE.					314824	314825	314836	314837
...H1...;...H2...(/F.)	313869	313870	313871	313872	314816	314817	314828	314829
...H3...;...H4...(/F.)	313869	313870	313871	313872	314818	314819	314830	314831
...G...;GW...;KW...	313875	313876	313877	313878	314826	314827	314838	314839
...R...;R2...	310836	310837	310840	310841	314822	314823	314834	314835
...E.../F...	312007	312008						
...EH2...	314422							
...EW...	312095		314423					

NS Seal kits for	Material No.			
	125		160	
	NBR seals	FPM seals	NBR seals	FPM seals
...D.../F...	314074	310850	310868	310869
...H2...	314840	314841	314498	314499

Seal kits for control cover	Material No.	
	NBR seals 320489	FPM seals 320490
O-ring 9.25 × 1.78	077111	009097

Fixing screws, porting pattern to GB/T70.1-2000 (included within the scope of supply)

NS	Control cover	Qty.	Dimensions	Tightening torque in Nm
16	WE _B ^A , GW _B ^A	4	M8 × 45	32
	...EH2...		M8 × 80	
	EW _B ^A ...		M8 × 85	
	¹⁾		M8 × 40	
25	...EH2...;...EW _B ^A ...	4	M12 × 90 M12 × 50	110
32	...EH2...;...EW _B ^A ...	4	M16 × 110 M16 × 60	270
40	...E...;EW _B ^A	4	M20 × 140	520
	...EH2...		M20 × 150	
	H1-, H2-		M20 × 90	
	¹⁾		M20 × 70	

NS	Control cover	Qty.	Dimensions	Tightening torque in Nm
50	...H2...;...H4...	4	M20 × 120	520
	...E...;EW _B ^A ...		M20 × 140	
	EH2...		M20 × 160	
	¹⁾		M20 × 80	
63	...H2...;...H4...	4	M30 × 140	1800
	...E...;EW _B ^A ...		M20 × 180	
	EH2...		M20 × 180	
	¹⁾		M30 × 100	
80	...H2...;...H4...	8	M24 × 120 M24 × 100	900
100	...D...;WE _B ^A ...	8	M30 × 120 M30 × 140	1800
125	All of attainable control cover	8	M36 × 160	3100
160	All of attainable control cover	12	M42 × 220	5000

¹⁾All of the other non-standard control cover.

Compression springs: type LC... $\frac{A}{B}$... $\frac{E}{D}$...

Size	Type	Spring dimensions in mm	Material NO.
16	LC16 $\frac{05}{10}$ 6X	10.5/0.8 × 42/7	097 129
	LC16 $\frac{10}{20}$ 6X	10.5/1 × 42/8.5	097 130
	LC16 $\frac{20}{40}$ 6X	10.2/1.25 × 42/11	097 131
	LC16 $\frac{40}{50}$ 6X	10/1.4 × 42/9.5	097 132
25	LC25 $\frac{05}{10}$ 6X	16/1.4 × 61/10.5	097 133
	LC25 $\frac{10}{20}$ 6X	15.8/1.6 × 61/9.5	097 134
	LC25 $\frac{20}{40}$ 6X	15.5/1.8 × 61/8	097 135
	LC25 $\frac{40}{50}$ 6X	15/2.25 × 58/9	097 136
32	LC32 $\frac{05}{10}$ 6X	20.5/1.8 × 79/11.5	097 137
	LC32 $\frac{10}{20}$ 6X	20/2 × 79/9.5	097 138
	LC32 $\frac{20}{40}$ 6X	20/2.5 × 79/7.5	097 139
	LC32 $\frac{40}{50}$ 6X	19/3.2 × 68/10	097 140
40	LC40 $\frac{05}{10}$ 6X	27.5/2.5 × 108/13.5	097 141
	LC40 $\frac{10}{20}$ 6X	27.5/2.8 × 108/10.5	097 144
	LC40 $\frac{20}{40}$ 6X	27/3.2 × 108/9.5	097 147
	LC40 $\frac{40}{50}$ 6X	26/4 × 104/11	097 150
50	LC50 $\frac{05}{10}$ 6X	36/3.2 × 130/10.5	097 142
	LC50 $\frac{10}{20}$ 6X	35.5/3.6 × 130/9	097 145
	LC50 $\frac{20}{40}$ 6X	34.5/4.5 × 130/12	097 148
	LC50 $\frac{40}{50}$ 6X	33.5/5.6 × 117/10	097 151

Size	Type	Spring dimensions in mm	Material NO.
63	LC63 $\frac{05}{10}$ 6X	43.5/3.6 × 165/9	097 143
	LC63 $\frac{10}{20}$ 6X	43/4 × 165/7	097 146
	LC63 $\frac{20}{40}$ 6X	42/5 × 164/9	097 149
	LC63 $\frac{40}{50}$ 6X	40.5/6.3 × 158/11	097 152
80	LC80 $\frac{05}{10}$ 6X	57/5 × 200/10.5	002 357
	LC80 $\frac{10}{20}$ 6X	56.5/5.6 × 200/8.5	002 359
	LC80 $\frac{20}{40}$ 6X	55/7 × 201/11.5	002 362
	LC80 $\frac{40}{50}$ 6X	53/9 × 176/10	002 365
100	LC100 $\frac{05}{10}$ 6X	74/7 × 250/14	002 363
	LC100 $\frac{10}{20}$ 6X	73/8 × 251/12.5	002 364
	LC100 $\frac{20}{40}$ 6X	72/9 × 251/10.5	002 366
	LC100 $\frac{40}{50}$ 6X	69/11.5 × 222/10	002 367
125	LC125 $\frac{05}{10}$ 6X	86/8 × 308/12.5	011 090
	LC125 $\frac{10}{20}$ 6X	85/9 × 310/10.5	002 649
	LC125 $\frac{20}{40}$ 6X	83/11 × 310/12.5	002 454
	LC125 $\frac{40}{50}$ 6X	80/14 × 255/10	002 650
160	LC160 $\frac{05}{10}$ 6X	112.5/10 × 418/11.5	011 097
	LC160 $\frac{10}{20}$ 6X	106/16 × 365/11	011 232

* A or B

** E or D

Control cover with or without remote control connection: types...D...,...D.../F (Dimensions in mm)

NS 16 to 63						1	2	3	4	10	16	18	19
						LFA		D	6X				*
						Further details in clear text							
Size						Remote control port		Orifice in port + diameter in 1/10 mm					
16	25	32	40	50	63								
X	X	X	X	X	X								
X	X	X	X	X	X	F		X*					

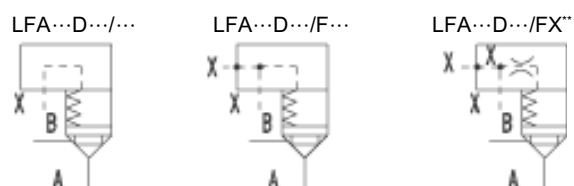
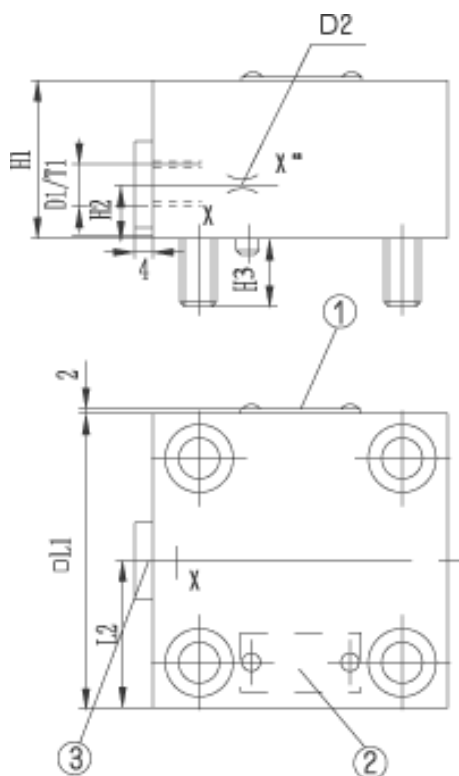
No code =

V =

Mineral oils

Phosphate ester

Orifice possible, if required state details



Size	16	25	30	40	50	63
D1	G1/8"	G1/4"	G1/4"	G1/2"	G1/2"	G3/4"
D2 ¹⁾	M6	M6	M6	M8 × 1	M8 × 1	M8 × 1
H1	35	40	50	60	68	82
H2	12	16	16	30	32	40
H3	15	24	28	32	34	50
L1	65	85	100	125	140	180
L2	32.5	42.5	50	72	80	90
T1	8	12	12	14	14	16

¹⁾ For orifice ordering details, see page 7.

1 Nameplate for sizes 16, 25, 32

2 Nameplate for sizes 40, 50, 63

3 Port X optionally as a threaded connection

Control cover with remote control connection: types...D/F...

(Dimensions in mm)

NS 80 to 160

1 2 3 4²⁾ 10 16 18 19

LFA D 6X F *

Further details in clear text

Size				Remote control port	Orifice in port + diameter in 1/10 mm
80	100	125	160		
X	X	X	X	F	
X	X	X	X		
X	X	X	X		

No code =

Mineral oils

V =

Phosphate ester

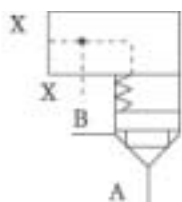


Orifice possible, if required state details

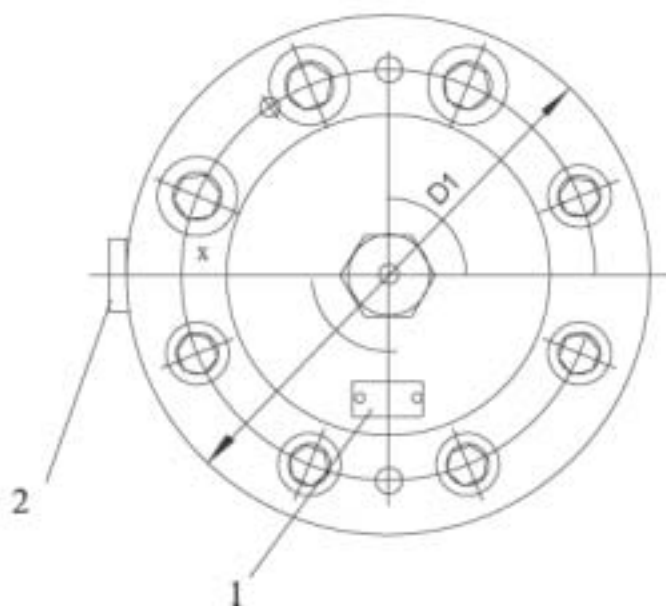
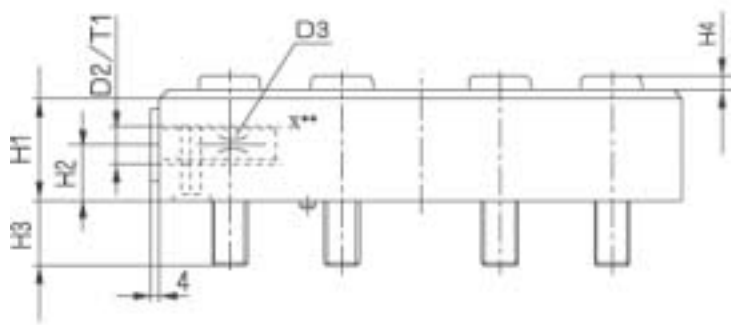
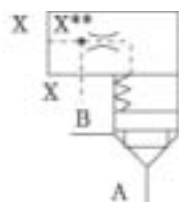
²⁾ 6X = Series 6X (NS 80, 100)

2X = Series 2X (NS 125, 160)

LFA.DX-.../F..



LFA.D-.../FX".."



Size	80	100	125	160
D1	250	300	380	480
D2	G3/4"	G1"	G1 1/4"	G1 1/4"
D3 ¹⁾	G3/8"	G1/2"	G1"	G1"
H1	70	75	105	147
H2	35	40	50	70
H3	45	52.5	61	74
H4	-	24	31	42
T1	16	18	20	20

¹⁾For orifice ordering details, see page 7.

1 Nameplate

2 Port X optionally as a threaded connection

Control cover with remote control connection: types...D/F... (Dimensions in mm)

NS 16 to 63

1 2 3 4 10 16 18 19

LFA B *

Further details in clear text

Size						Type	Remote control port	Orifice in port + diameter in 1/10 mm
16	25	32	40	50	63			
X	X	X	X	X	X	H1	F	X*
X	X	X	X	X	X	H2	F	X*
X	X	X	X	X	X	H3		

No code =

Mineral oils

V =

Phosphate ester

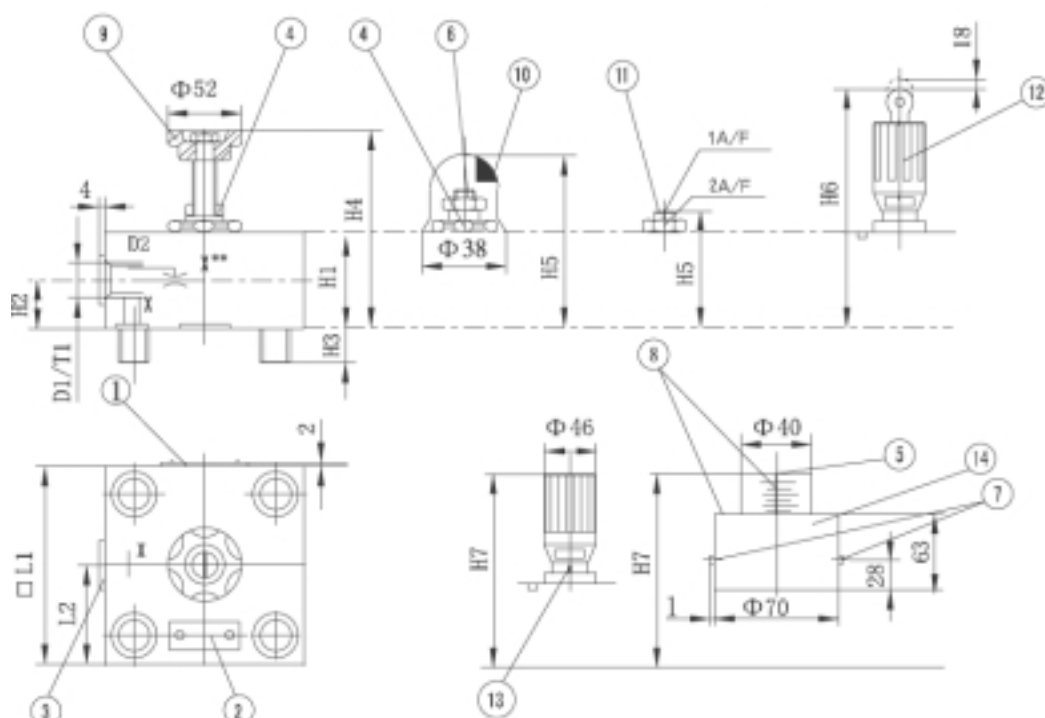
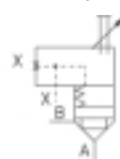
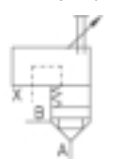
Technology of Beijing Huade Hydraulic

Orifice possible, if required state details

LFA.H.6XB/...

LFA.H.6XB/F...

LFA..H.6XB/FX**



- 1 Nameplate for size 16, 25, 32
- 2 Nameplate for size 40,50,63
- 3 Port X optionally as a threaded connection
- 4 nut,19 wide of opposite side
- 5 internal thread,19 wide of opposite side
- 6 nut,6 wide of opposite side
- 7 lock nut,5 wide of opposite side
- 8 scale
- 9 control "H1"(size 16 to 40)
- 10 control "H2"(size 16 to 32)
- 11 control "H2"(size 40 to 63)
- 12 control "H3"(size 16 to 40)
- 13 control "H4"(size 16 to 40)
- 14 control "H2"(size 50 and 63)

size	16	25	30	40	50	63
D1	G1/8"	G1/4"	G1/4"	G1/2"	G1/2"	G3/4"
D2 ¹⁾	M6	M6	M6	M8 × 1	M8 × 1	M8 × 1
H1	35	40	50	80	60 ³⁾	68
H2	12	16	16	30	22 ³⁾	32
H3	15	24	28	32	34	50
H4 _{max}	85	92	109	136	-	-
H5 _{max}	75	80	94	115	135	155
H6 _{max}	136	142	156	195	-	-
H7 _{max}	112	117	132	170	188	205
□ L1	65	85	100	125	140	180
L2	32.5	42.5	50	62.5 ³⁾	72	80
T1	8	12	12	14	14	16
1 A/F	-	-	-	12	17	19
2 A/F	-	-	-	36	46	55

¹⁾ For orifice ordering details, see page 7.

³⁾ Only applicable to adjustments "H3" and "H4"

Control cover with stroke limiter and remote control connection: type...H... (Dimensions in mm)

NS 80 to 160

1 2 3 4²⁾ 10 16 18 19

LFA B F *

Further details in clear text

size				Type	Remote control port	Orifice in port + diameter in 1/10 mm
80	100	125	160	H2	F	
X	X	X	X	H2	F	
X	X	X	X	H2	F	

Technology of Beijing Huade Hydraulic

No code =
V =

Mineral oils
Phosphate ester

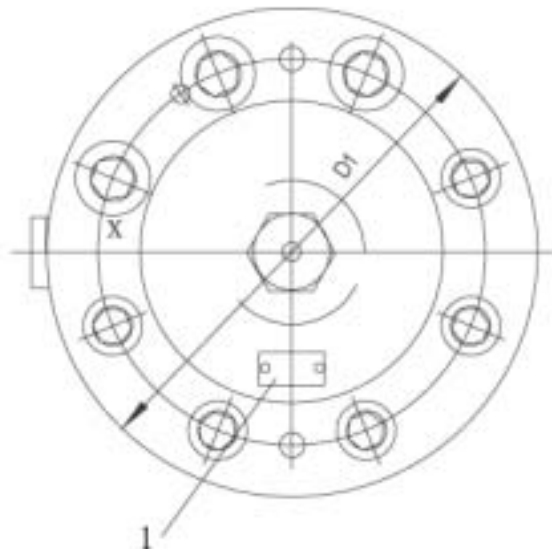
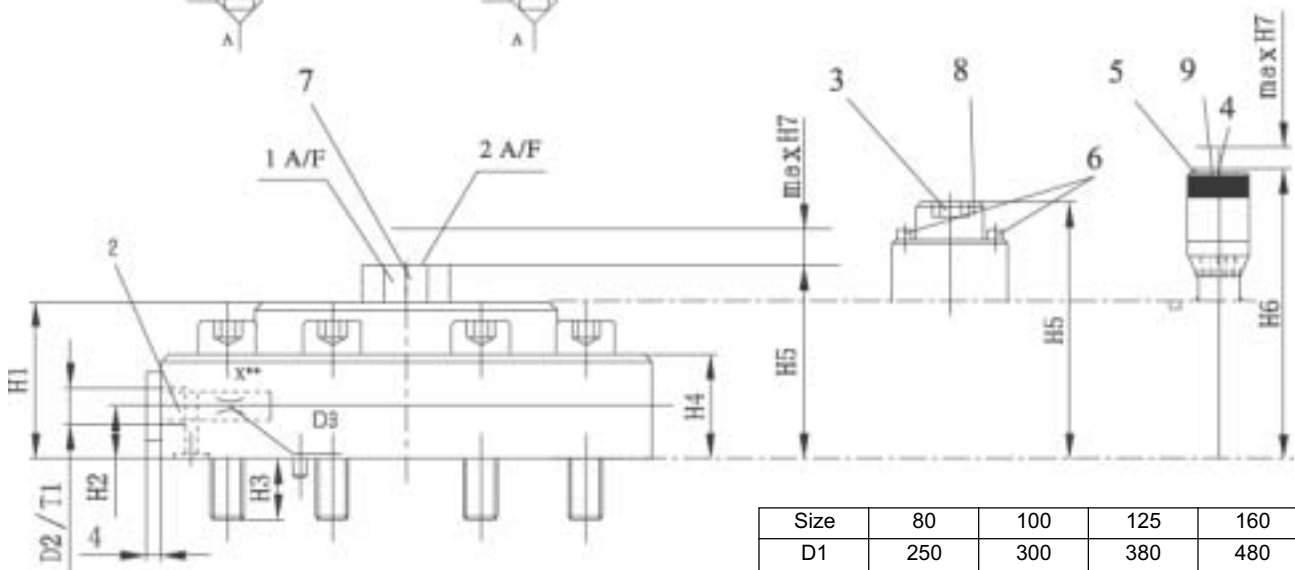
Orifice possible, if required state details

²⁾ 6X=6X series (80 and 100)

2X=2X series (125 and 160)

LFA.H-.../F..

LFA.H-.../FX**



Size	80	100	125	160
D1	250	300	380	480
D2	G3/4"	G1"	G1 1/4"	G1 1/4"
D3 ¹⁾	G3/8"	G1/2"	G1"	G1"
H1	114	132	170	225
H2	25 24 ³⁾	35	50	70
H3	45	52.5	61	74
H4	76	88.5	100	147
H5	137	157	195	340
H6	229	247	-	-
H7	30	38	48	-
T1	16	18	20	20
SW1	75	75	95	-
SW2 ⁴⁾	24	27	27	-

¹⁾ For orifice ordering details, see page 7.

³⁾ Only applicable to adjustment "H4"

⁴⁾ Internal thread

1 Nameplate

2 Port X optionally as a threaded connection

3 Internal thread, 32 wide of opposite side

4 Internal thread, 14 wide of opposite side

5 Internal thread, 5 wide of opposite side

6 Internal thread, 8 wide of opposite side

7 Control "H2"(size 80 to 125)

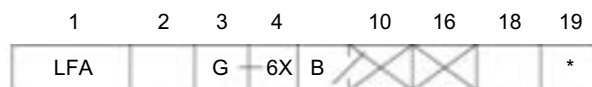
8 Control "H2"(size 160)

9 Control "H4"(size 80 and 100)

Control cover with built-in shuttle valve: type ...G...

(Dimensions in mm)

NS 16 to 63



Further details in clear text

Size	Orifice in port	
	X	Z1
16	Φ 1.2	Φ 1.2
25	Φ 1.5	Φ 1.5
32	Φ 2.0	Φ 2.0
40	X12	Z1-12
50	X15	Z1-15
63	X18	Z1-18

Technology of Beijing Huade Hydraulic

No code =

Mineral oils

V =

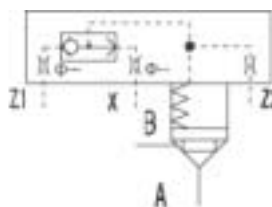
Phosphate ester

Drilled orifice (diameter in mm)
 Standard orifice (diameter in 1/10 mm)

does not appear in the type code

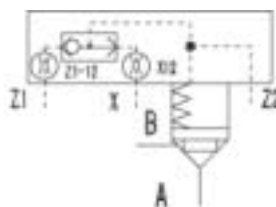
LFA.G 6XB/.

NS 16 to 32



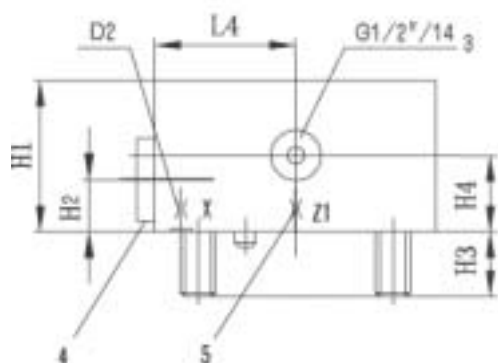
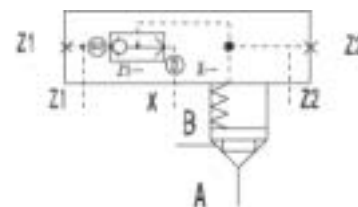
LFA.G 6XB/.

NS 40

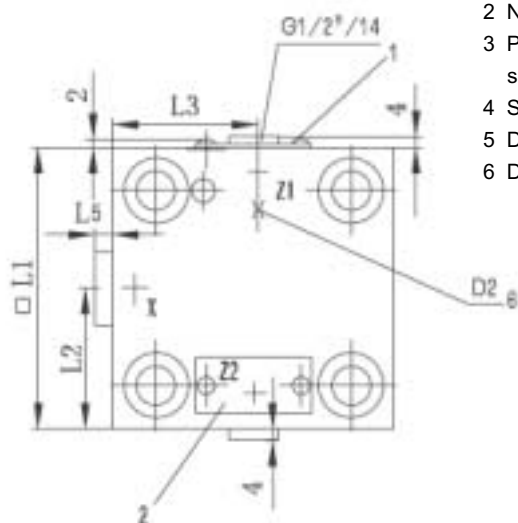


LFA.G 6XB/.

NS 50 to 63



Size	16	25	30	40	50	63
D1	Φ 1.2	Φ 1.5	Φ 2.0	M6	M8 × 1	M8 × 1
D2	Φ 1.2	Φ 1.5	Φ 2.0	M6	M8 × 1	M8 × 1
H1	35	40	50	60	68	82
H2	17	17	21.5	30	32	40
H3	15	24	28	32	34	50
H4	-	-	-	-	32	40
L1	65	85	100	125	140	180
L2	36.5	45.5	50	62.5	74	90
L3	-	-	-	-	72	79
L4	-	-	-	-	72	90
L5	2.5	2	-	-	6	2



1 Nameplate for size 16, 25, 32

2 Nameplate for size 40, 50, 63

3 Ports Z1 and Z2 optionally as a threaded connection for size 50 and 63

4 Shuttle valve

5 D2 for size 16 to 40

6 D2 for size 50 to 63

Control cover with built-in shuttle valve: type ...G...

(Dimensions in mm)

NS 80 and 100

1	2	3	4	10	16	18	19
LFA		G	6X B				*

Further details in clear text

Size	Orifice in port (diameter in 1/10 mm)		
	F	X	Z1
80	F**	X20	Z1-20
100	F**	X20	Z1-20

No code =

V =

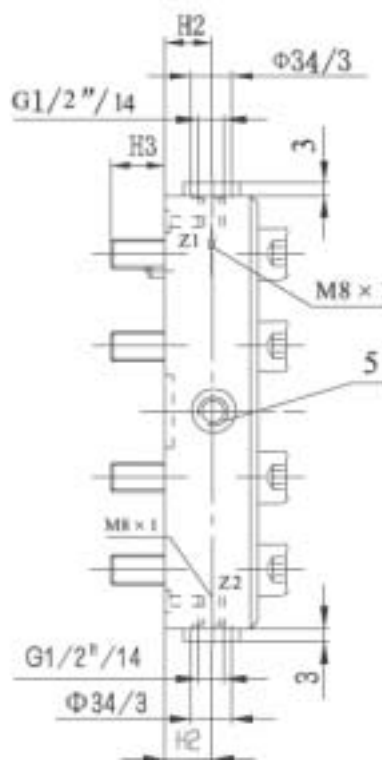
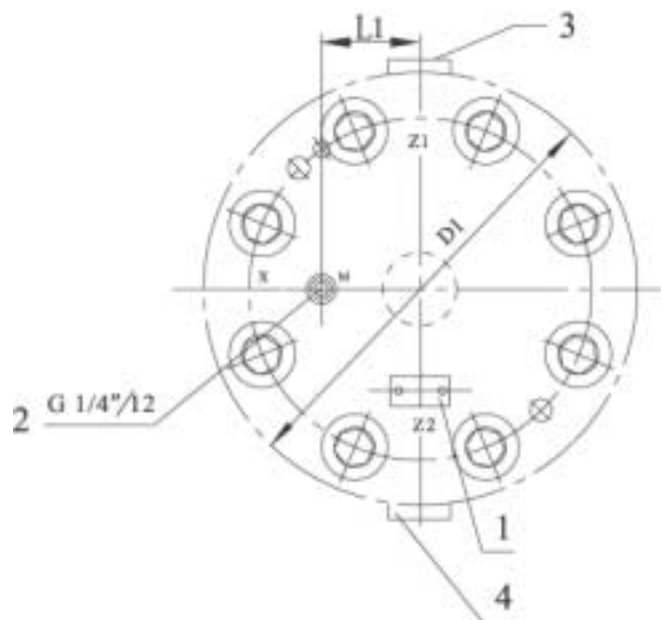
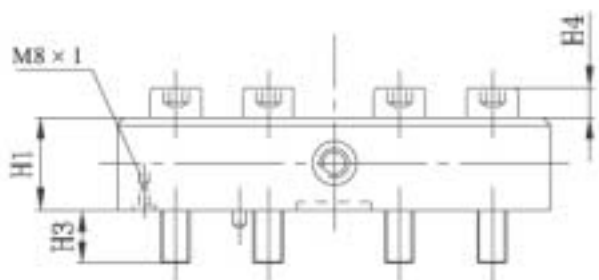
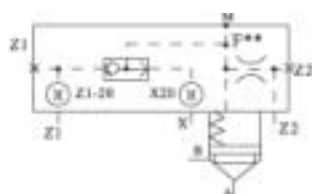
Mineral oils

Phosphate ester

Standard orifice - does not appear in the type code

Orifice possible, if required state details

LFA.G 6XB/.

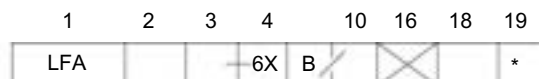


- 1 Nameplate
- 2 Test point
- 3 Port Z1 optionally as a threaded connection
- 4 Port Z2 optionally as a threaded connection
- 5 Shuttle valve

Size	80	100
D1	250	300
H1	80	75
H2	45	43
H3	45	52.5
H4	4	23.5
L1	73	96.5

Control cover with built-in directional poppet valve: types ,...R...,...R2... (Dimensions in mm)

NS 25 to 63



Further details in clear text

Size	Type	Orifice in port (diameter in 1/10 mm)		
		F	X	Z1
25	R	F"	X10	Z1-12
32		F"	X10	Z1-12
40		F"	X15	Z1-12
50		F"	X15	Z1-12
63		F"	X18	Z1-12
25	R2- ²⁾	F"	X10	Z1-12
32		F"	X10	Z1-12
40		F"	X15	Z1-12
50		F"	X15	Z1-12
63		F"	X18	Z1-12

No code =

Mineral oils

V =

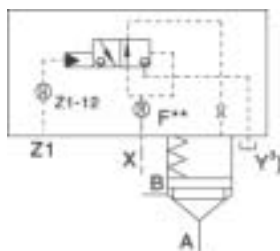
Phosphate ester

Standard orifice - does not appear in the type code

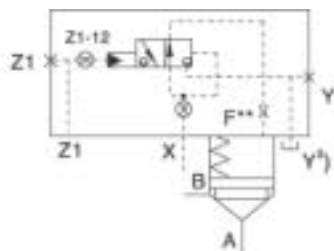
Orifice possible, if required state details

²⁾ Directional poppet valve with spring return

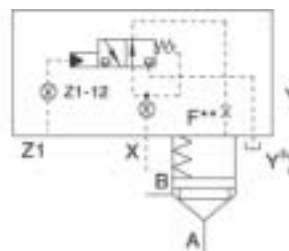
LFA.R 6XB/...
NS 25 to 50



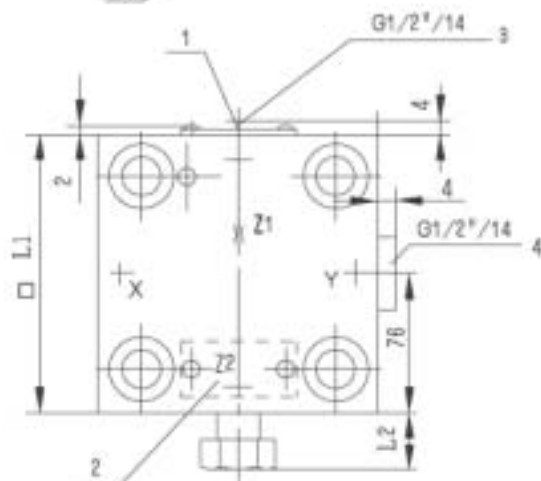
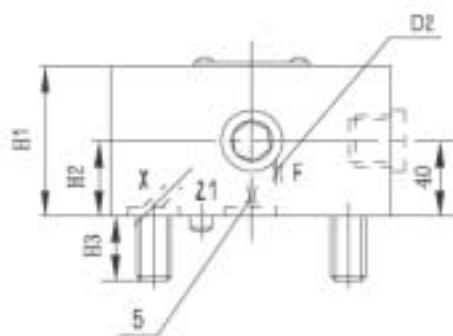
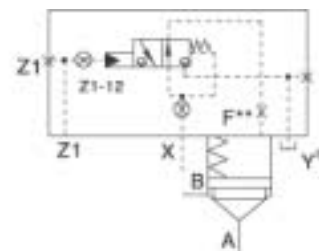
LFA.R 6XB/...
NS 63



LFA.R2- 6XB/...
NS 25 to 50



LFA.R2- 6XB/...
NS 63



$$\text{Area relationship } \frac{A_{Z1}}{A_x} = \frac{3}{1}$$

NS	25	32	40	50	63
D1	M6	M6	M8 × 1	M8 × 1	M8 × 1
D2 ¹⁾	M6	M6	M8 × 1	M8 × 1	M8 × 1
H1	40	50	60	68	82
H2	17	22	33	32	40
H3	24	28	32	34	50
□ L1	85	100	125	140	180
L2	R	2	1	27	24
	R2-	18.5	17.5	27	24

¹⁾ For orifice ordering details, see page 7.

³⁾ Pressure in port Y max. 0.5MPa

1 Nameplate for size 25, 32

2 Nameplate for size 40, 50, 63

3 Port Z1 optionally as a threaded connection for size 63

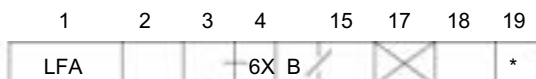
4 Port Y optionally as a threaded connection for size 63

5 D1 for size 16 to 50

6 D1 for size 63

Control cover with built-in directional poppet valve: types ,...R,...,R2... (Dimensions in mm)

NS 80 and 100



Further details in clear text

Size	Type	Orifice in port (diameter in 1/10 mm)		
		F	X	Z1
80	R	F"	X20	Z1-12
100		F"	X25	Z1-12
80	R2- ²⁾	F"	X20	Z1-12
100		F"	X25	Z1-12

No code =

Mineral oils

V =

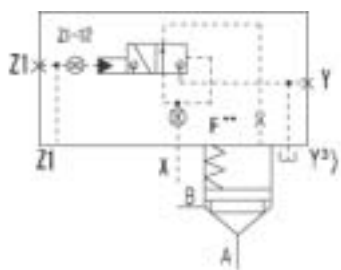
Phosphate ester

△ Standard orifice - does not appear in the type code

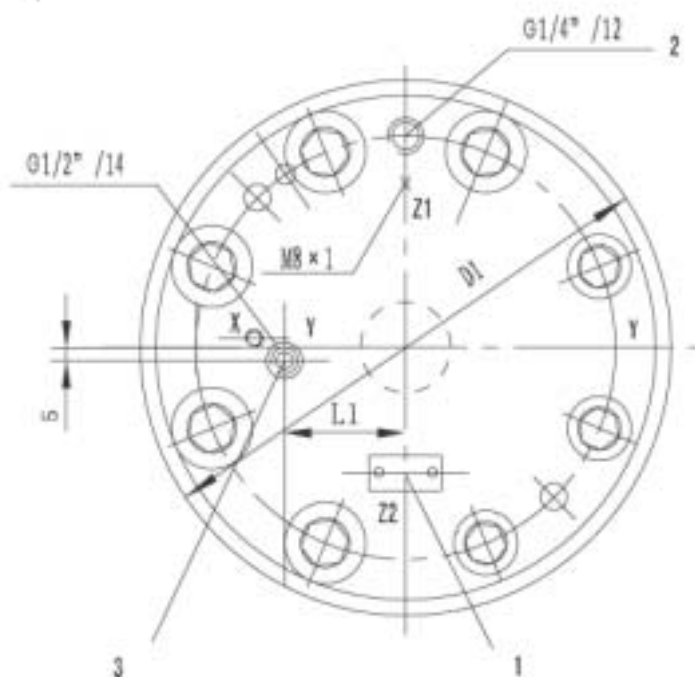
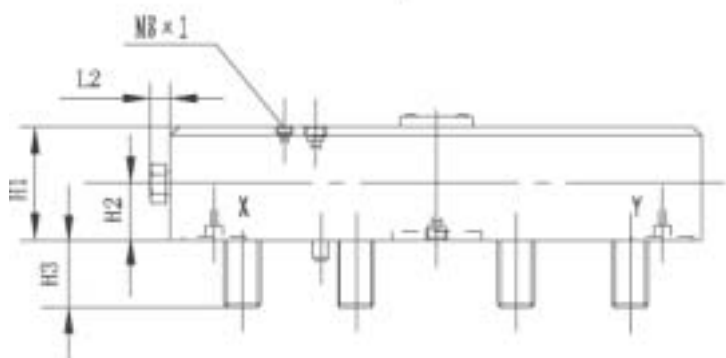
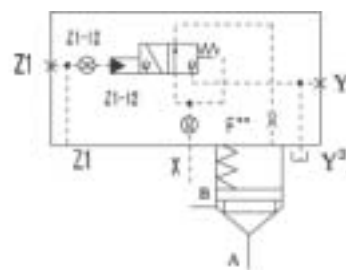
△ Orifice possible, if required state details

²⁾ Directional poppet valve with spring return

LFA.R 6XB/...
Size 80 and 100



LFA.R2- 6XB/...
Size 80 and 100



$$\text{Area relationship } \frac{A_{Z1}}{A_x} = \frac{3}{1}$$

Size	80	100
D1	250	300
H1	80	90
H2	40	45
H3	45	52.5
L1	51	74
L2	21	17

¹⁾ For orifice ordering details, see page 7.

³⁾ Pressure in port Y max. 0.5MPa

1 Nameplate

2 Port Z1 optionally as a threaded connection

3 Port X optionally as a threaded connection

Control cover for mounting a directional spool or directional poppet valve: types ...WE^A_B ... (Dimensions in mm)

NS 16 to 63

1 2 3 4 11 12 13 14 18 19
LFA 6X B *

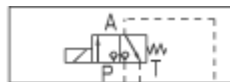
NS						Type	Orifice in port (diameter in 1/10 mm)			
16	25	32	40	50	63		A	B	P	T
X	X	X	X	X	X	WEA	A''		P''	T''
X	X	X	X	X	X	WEB		B''	P''	T''

Technology of Beijing
Huade Hydraulic

Further details in clear text

No code = Mineral oils
V = Phosphate ester

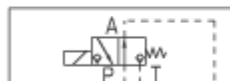
Orifice possible, if required state details



M—3SEW6C2XB/420L...



M—3SEW6C2XB/420L...



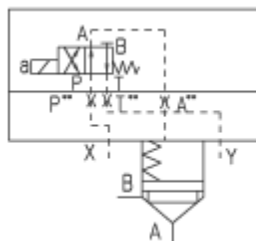
M—3SEW6U2XB/420L...



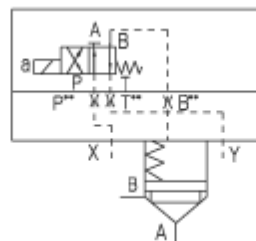
M—3SEW6U2XB/420L...

4WE6D5XB/...

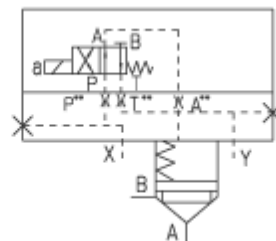
4WE6D5XB/...



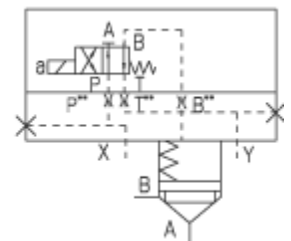
LFA.WEA6XB/...
Size 16 to 32



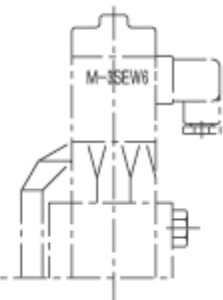
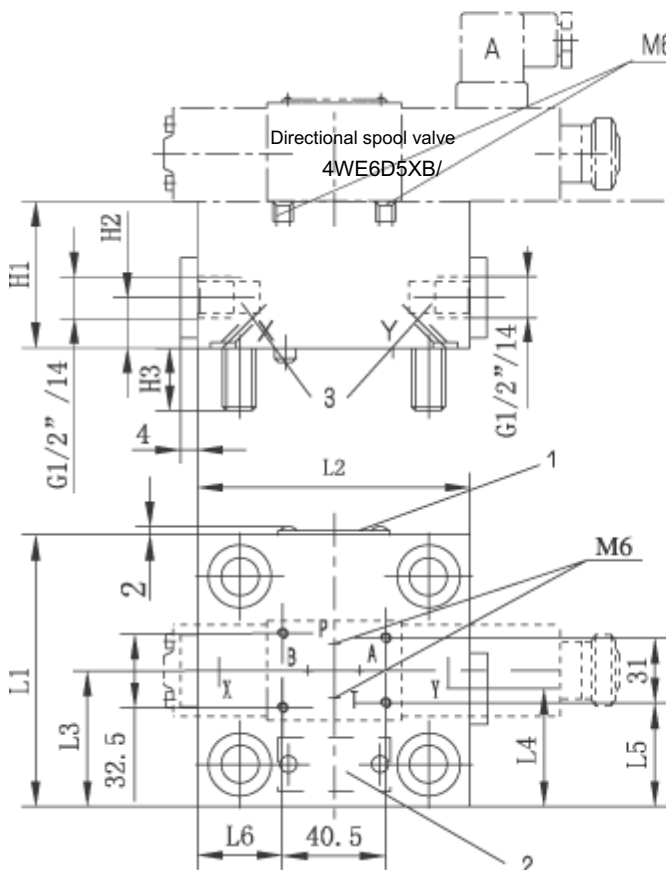
LFA.WEB6XB/...
Size 16 to 32



LFA.WEA6XB/...
Size 40 to 63



LFA.WEB6XB/...
Size 40 to 63



NS	16	25	30	40	50	63
H1	40	40	50	60	68	82
H2	-	-	-	30	32	40
H3	15	24	28	32	34	50
L1	65	85	100	125	140	180
L2	80	85	100	125	140	180
L3	-	-	-	72	80	101
L4	-	-	-	53	60	79
L5	17	27	34.5	47	54	74.5
L6	7	22.5	30	43.5	51	71

1) For orifice ordering details, see page 7.

1 Nameplate for size 16, 25, 32

2 Nameplate for size 40, 50, 63

3 Ports X and Y optionally as a threaded connection for size 40, 50 and 63

Control cover for mounting a directional spool or directional poppet valve: types ...WE^A_B ... (Dimensions in mm)

NS 80 and 100

1 2 3 4 5 11 12 13 14 18 19

LFA 6X B *

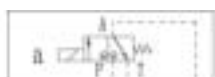
Further details in clear text

NS		Type		Orifice in port (diameter in 1/10 mm)			
50	63			A	B	P	T
X	X	WEA		A"		P"	T"
X	X	WEA	630 ²⁾	A"		P"	T"
X	X	WEB			B"	P"	T"

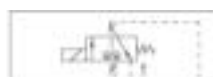
No code = Mineral oils
V = Phosphate ester

Orifice possible, if required state details

²⁾ for mounting a directional spool valve;
operating pressure >31.5 MPa



M—3SEW 10 C 2XB/315...

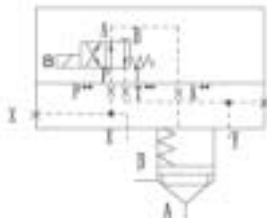


M—3SEW 10 C 2XB/630...

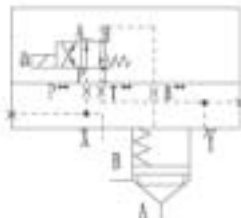


M—3SEW 10 U 2XB/315...

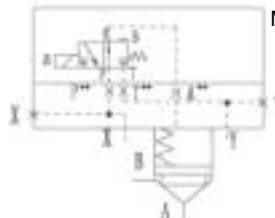
4WE 10 D 3XB/...



LFA.WEA.6XB/...
Size 80 and 100

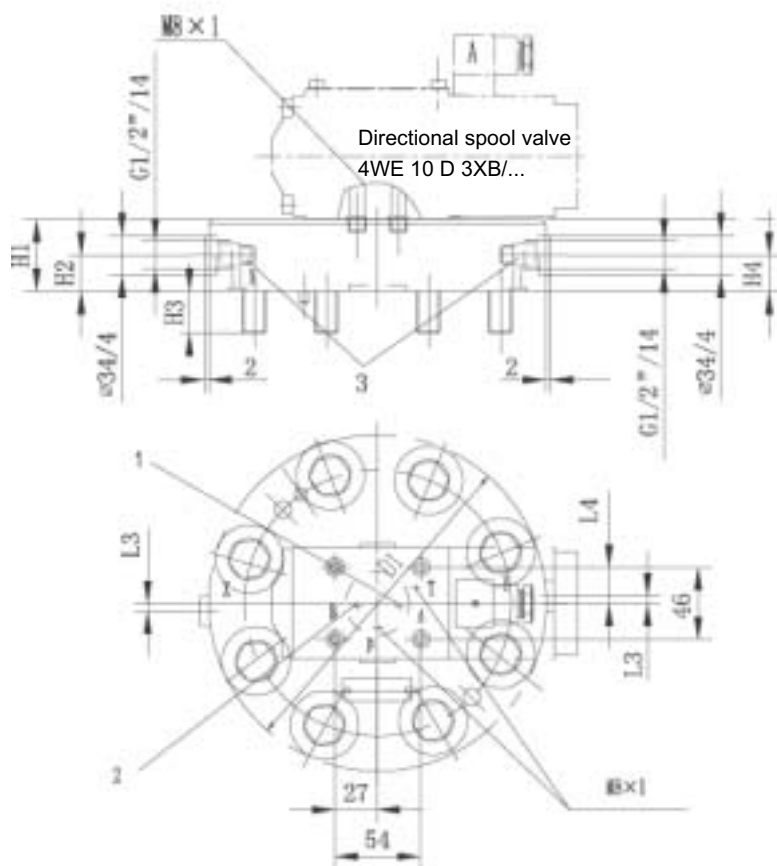


LFA.WEB.6XB/...
Size 80 and 100



LFA.WEA.6XB/630...
Size 80 and 100

M—3SEW 10 U 2XB/630...



Directional poppet valve
M-3SE10 2XB/...

Size	80	100
D1	250	300
H1	80	100
H2	30	24
H3	45	52.5
H4	45	55
L3	10	13
L4	30	28

For orifice ordering details, see page 7.

1 Plug for type .. WEB..

2 Plug for type .. WEA..

3 Ports X and Y optionally as a threaded connection

Control cover for mounting a directional spool or directional poppet valve: types ...WE^A 8 ... (Dimensions in mm)

NS 16 to 63

1	2	3	4	13	14	14	18	19
LFA			6X	B				*

Further details in clear text

Size						Type	Orifice in port (diameter in 1/10 mm)		
16	25	32	40	50	63		B	P	T
X	X	X	X	X	X	WEA8	F**	P**	T**
X	X	X	X	X	X	WEB8	F**	P**	T**

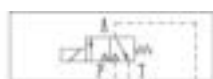
No code =

Mineral oils

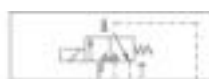
V =

Phosphate ester

Orifice possible, if required state details



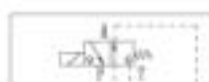
M — 3SEW6C2XB/420L...



M — 3SEW6C2XB/420L...



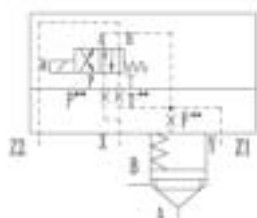
M — 3SEW6U2XB/420L...



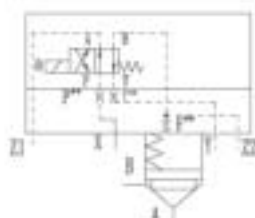
M — 3SEW6U2XB/420L...

4WE6D5XB/...

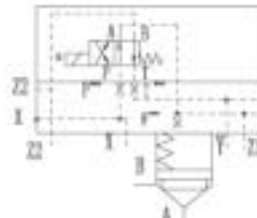
4WE6D5XB/...



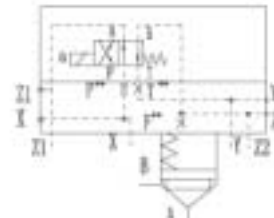
LFA.WEA 8-6XB/...
Size 16 to 32



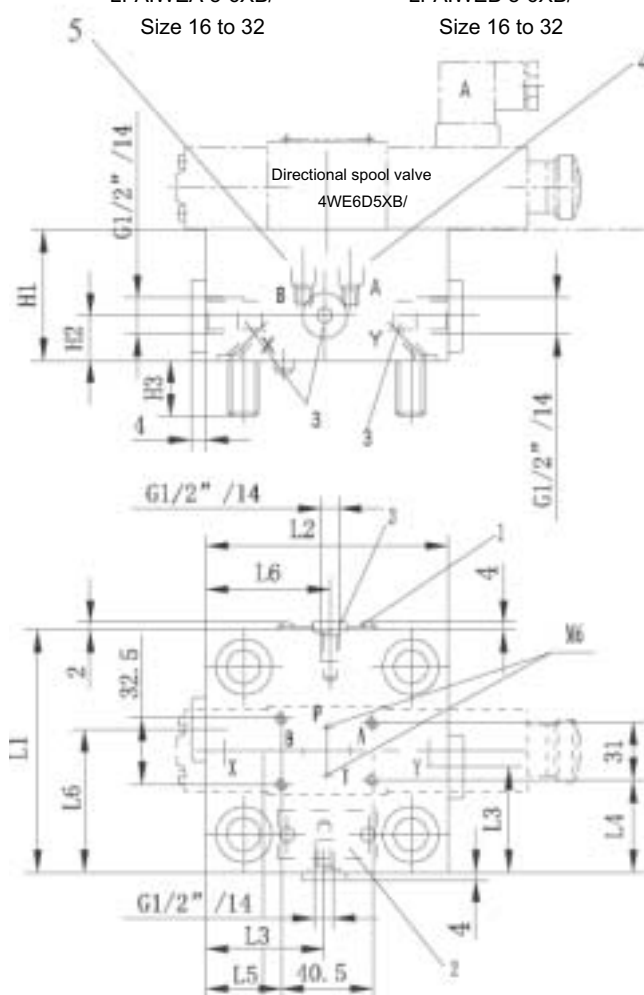
LFA.WEB 8-6XB/...
Size 16 to 32



LFA.WEA 8-6XB/...
Size 40 to 63



LFA.WEB 8-6XB/...
Size 40 to 63



Size	16	25	30	40	50	63
H1	65	40	50	60	68	82
H2	-	-	-	30	32	40
H3	15	24	28	32	34	50
L1	65	85	100	125	140	180
L2	80	85	100	125	140	180
L3	-	-	-	53	60	79
L4	17	27	34.5	47	54.5	74.5
L5	7	22.5	30	43.5	51	71
L6	-	-	-	72	80	101

For orifice ordering details, see page 7.

- 1 Nameplate for size 16, 25, 32
- 2 Nameplate for size 40, 50, 63
- 3 Ports X, Y, Z1 and Z2 optionally as a threaded connection for size 40, 50 and 63.
- 4 Plug M6 for type ..WEB8...
- 5 Plug M6 for type ..WEA8...

Control cover for mounting a directional spool valve: type ..WEA9

(Dimensions in mm)

NS 16 to 63

1	2	3	4	11	12	13	14	18	19
LFA		6X	B						*

Further details in clear text

Size						Type	Orifice in port (diameter in 1/10 mm)			
16	25	32	40	50	63		A	B	P	T
X	X	X	X	X	X	WEA9	A"	B"	P"	T"

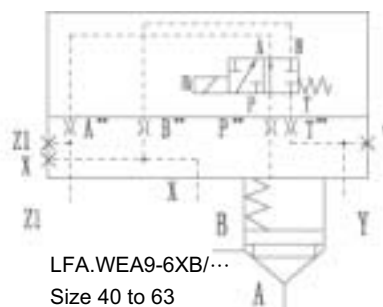
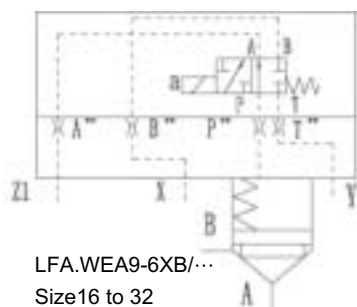
No code =

Mineral oils

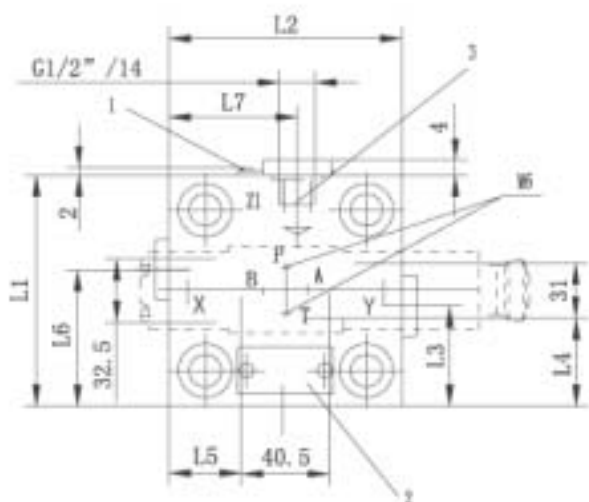
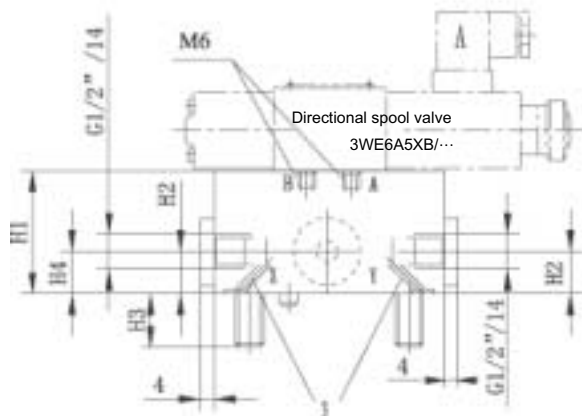
V =

Phosphate ester

Orifice possible, if required state details



3 WE 6A 5XB/...



NS	16	25	30	40	50	63
H1	40	40	50	60	68	82
H2	-	-	-	30	32	40
H3	15	24	28	32	34	50
H4	-	-	-	30	32	60
L1	65	85	100	125	140	180
L2	80	85	100	125	140	180
L3	-	-	-	53	60	79
L4	17	27	34.5	47	54.5	74.5
L5	7	22.5	30	43.5	51	71
L6	-	-	-	62.5	70	90
L7	-	-	-	72	80	101

For orifice ordering details, see page 7.

1 Nameplate for size 16, 25, 32

2 Nameplate for size 40, 50, 63

3 Ports X, Y and Z1 optionally as a threaded connection for size 40, 50 and 63.

Control cover for mounting a directional spool or directional poppet valve: types ...GW^A_B ... (Dimensions in mm)

NS 16 to 63

1	2	3	4	11	12	13	14	18	19
LFA			6X B						*

Further details in clear text

Size						Type	Orifice in port (diameter in 1/10 mm)			
16	25	32	40	50	63		A	B	P	T
X	X	X	X	X	X	GWA	A''		P''	T''
X	X	X	X	X	X	GWB		B''	P''	T''

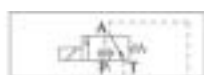
No code =

V =

Mineral oils

Phosphate ester

△ Orifice possible, if required state details



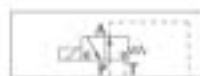
M — 3SEW6C2XB/420L...



M — 3SEW6C2XB/420L...



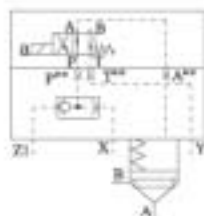
M — 3SEW6U2XB/420L...



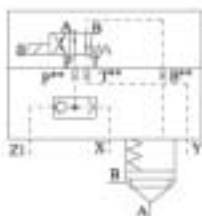
M — 3SEW6U2XB/420L...

4WE6D5XB/...

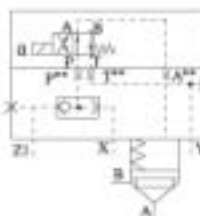
4WE6D5XB/...



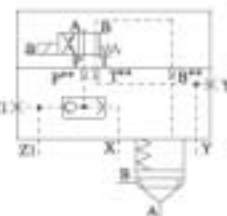
LFA.GWA 6XB/...
Size 16 to 32



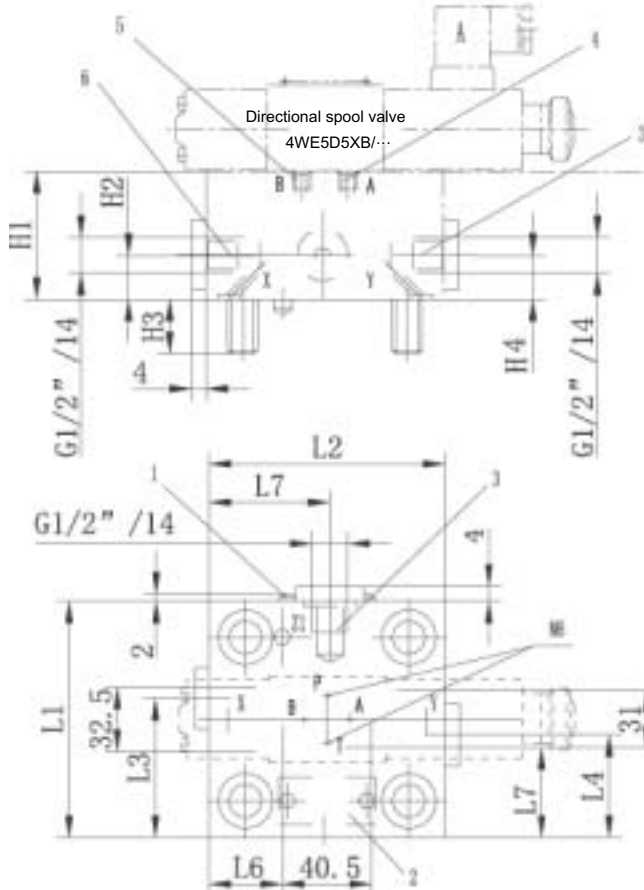
LFA.GWB 6XB/...
Size 16 to 32



LFA.GWA 6XB/...
Size 40 to 63



LFA.GWB 6XB/...
Size 40 to 63



Directional poppet valve



Size	16	25	30	40	50	63
H1	40	40	50	60	68	82
H2	-	-	-	30	32	40
H3	15	24	28	32	34	50
H4	17	17	21.5	30	32	42
L1	65	85	100	125	140	180
L2	80	85	100	125	140	180
L3	36.5	45.5	50	62.5	70	90
L4	-	-	-	53	60	79
L5	-	-	-	62.5	70	90
L6	7	22.5	30	43.5	51	71
L7	17	27	34.5	47	54.5	74.5

For orifice ordering details, see page 7.

1 Nameplate for size 16, 25, 32

2 Nameplate for size 40, 50, 63

3 Ports Y and Z2 optionally as a threaded connection for size 40, 50 and 63.

4 Plug M6 for type ..WEB8...

5 Plug M6 for type ..WEA8...

6 Shuttle valve

Control cover for mounting a directional spool or directional poppet valve: types ...GW^A_B ... (Dimensions in mm)

NS 80 and 100

		1	2	3	4	11	12	13	14	18	19
		LFA			6X B						*
Size	Type	Orifice in port (diameter in 1/10 mm)									
16	25										
X	X	GWA			A	B	P	T			
X	X	GWA	630 ²⁾		A"		P"	T"			
X	X	GWB				B"	P"	T"			

Further details in clear text

No code =

Mineral oils

V =

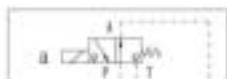
Phosphate ester

Orifice possible, if required state details

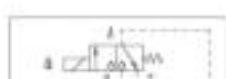
²⁾ For pressure >31.5MPa



M—3SE 10 C 2XB/315...



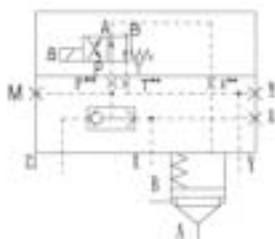
M—3 SE 10 U 2XB/315...



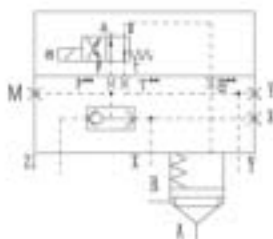
M—3 SE 10 C 2XB/630...

4WE 10 D 3XB/...

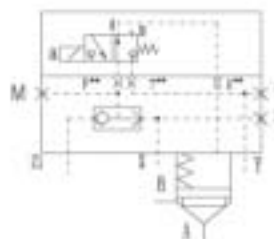
M—3SE 10 U 2XB/630...



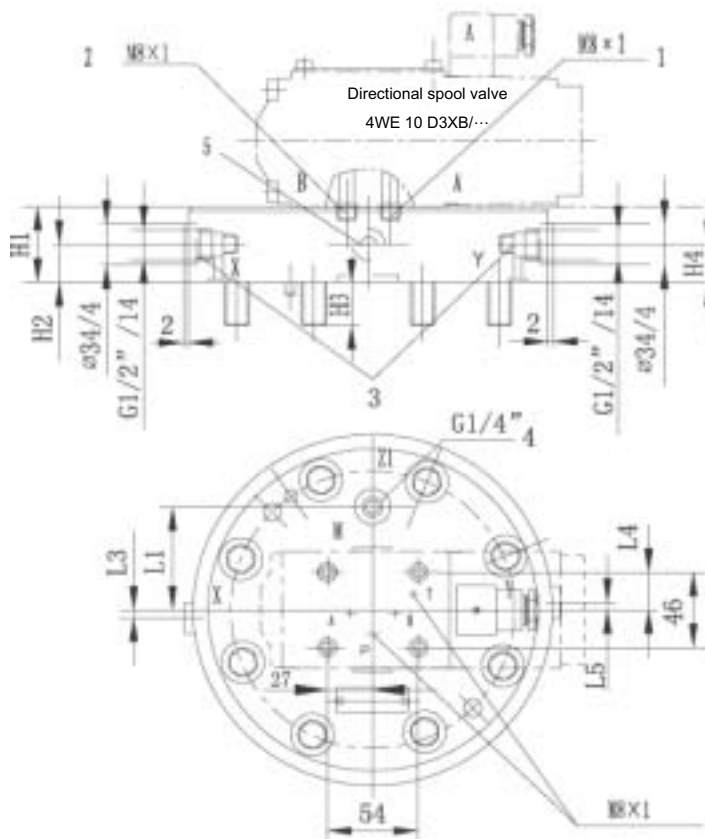
LFA.GWA .6XB/...
Size 80 and 100



LFA.GWB 6XB/...
Size 80 and 100



LFA.GWA 6XB/630...
Size 80 and 100



Size	80	100
D1	250	300
H1	80	100
H2	26	40
H3	45	52.5
H4	26	55
L1	74	96.5
L3	9.5	13
L4	29	28
L5	10.5	13

¹⁾ For orifice ordering details, see page 7.

1 Plug M6 for type ..WEB...

2 Plug M6 for type ..WEA...

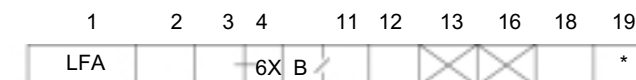
3 Ports X and Y optionally as a threaded connection

4 Test point

5 Shuttle valve

Control cover for mounting a directional spool or directional poppet valve: types ...KW^A_B...(Dimensions in mm)

NS16 to 63



Further details in clear text

Size	Type	Orifice in port (diameter in 1/10 mm)			
		A	B	P	T
16	KWA	A"		P10	X12
25		A"		P10	ø1.5
32		A"		P10	ø2.0
40		A"		P12	X12
50		A"		P15	X15
63		A"		P18	X18
16	KWB	A"	A"	P10	P10
25		A"	A"	P10	P10
32		A"	A"	P10	P10
40		A"	A"	P12	P12
50		A"	A"	P15	P15
63		A"	A"	P18	P18

No code =

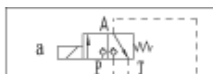
Mineral oils

V =

Phosphate ester

- Orifice drilled (diameter in mm) Does not appear in the type code
- Standard orifice (diameter in 1/10 mm)
- Orifice possible, if required state details(diameter in 1/10 mm)

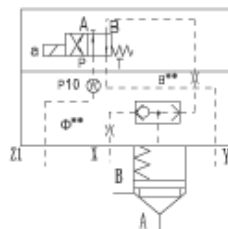
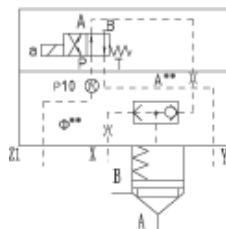
M—3SEW6C 2XB/420L



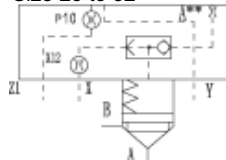
M—3SEW6C 2XB/420L



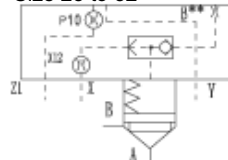
4WE 6 D 5XB/...



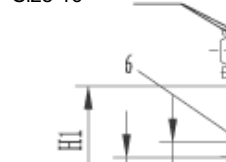
LFA.KWA .6XB/...
Size 25 to 32



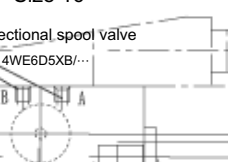
LFA.KWB .6XB/...
Size 25 to 32



LFA.KWA .6XB/...
Size 16



LFA.KWA .6XB/...
Size 16



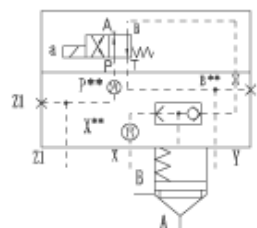
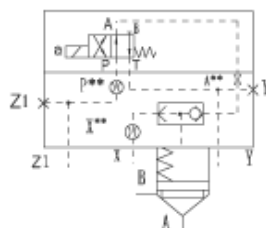
M—3SEW6C 2XB/420L



M—3SEW6C 2XB/420L



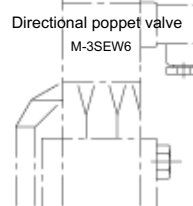
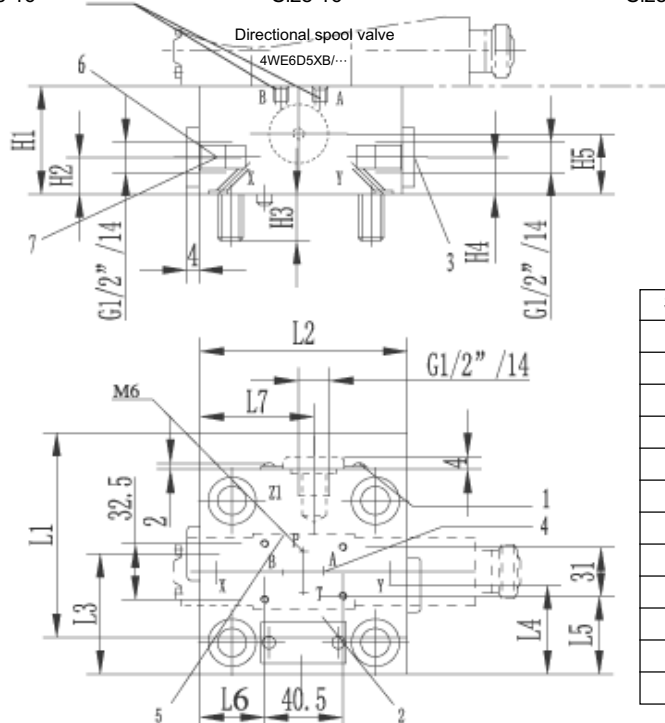
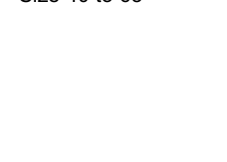
4WE 6 D 5XB/...



LFA.KWA .6XB/...
Size 40 to 63



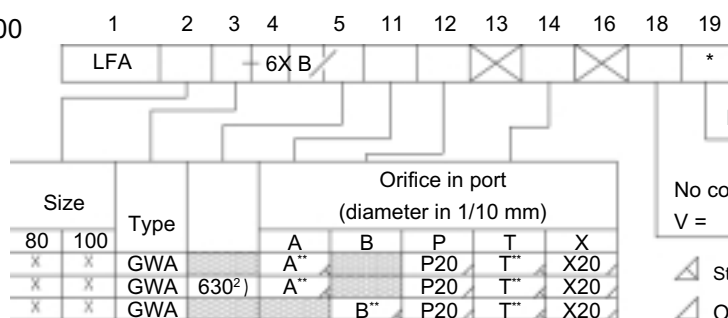
LFA.KWB 6XB/...
Size 40 to 63



Size	16	25	32	40	50	63
H1	40	40	50	60	68	82
H2	17	17	21.5	30	32	40
H3	15	24	28	32	34	50
H4	-	-	-	30	32	42
H5	-	-	-	30	50	60
L1	65	85	100	125	140	180
L2	80	85	100	125	140	180
L3	36.5	45.5	50	62.5	72	90
L4	-	-	-	53	60	79
L5	17	27	34.5	47	54.5	74.5
L6	7	22.5	30	43.5	51	71
L7	-	-	-	62.5	70	90

Control cover for mounting a directional spool or directional poppet valve: types ...KW ^A/_B ... (Dimensions in mm)

NS 80 and 100



Further details in clear text

Size		Type	Orifice in port (diameter in 1/10 mm)				
80	100		A	B	P	T	X
X	X	GWA	A ²⁾	B	P20	T ²⁾	X20
X	X	GWA	A ²⁾	B	P20	T ²⁾	X20
X	X	GWA	B ²⁾	B	P20	T ²⁾	X20

No code =

Mineral oils

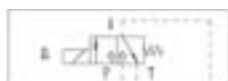
V =

Phosphate ester

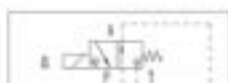
△ Standard orifice - does not appear in the type code

△ Orifice possible, if required state details

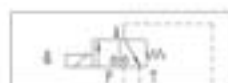
²⁾for mounting directional spool valve
operating pressure > 31.5 MPa



M—3SE 10C 2XB/315...



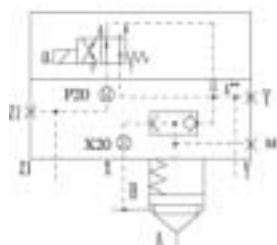
M—3SE 10U 2XB/315...



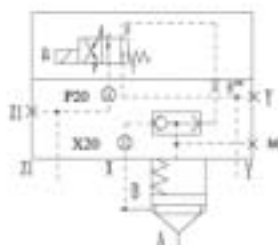
M--3SE 10C 2XB/630...

4WE 10 D 3XB/...

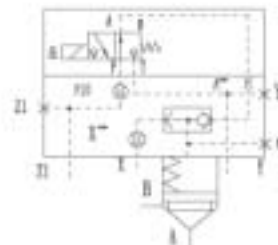
M--3SE 10U 2XB/630...



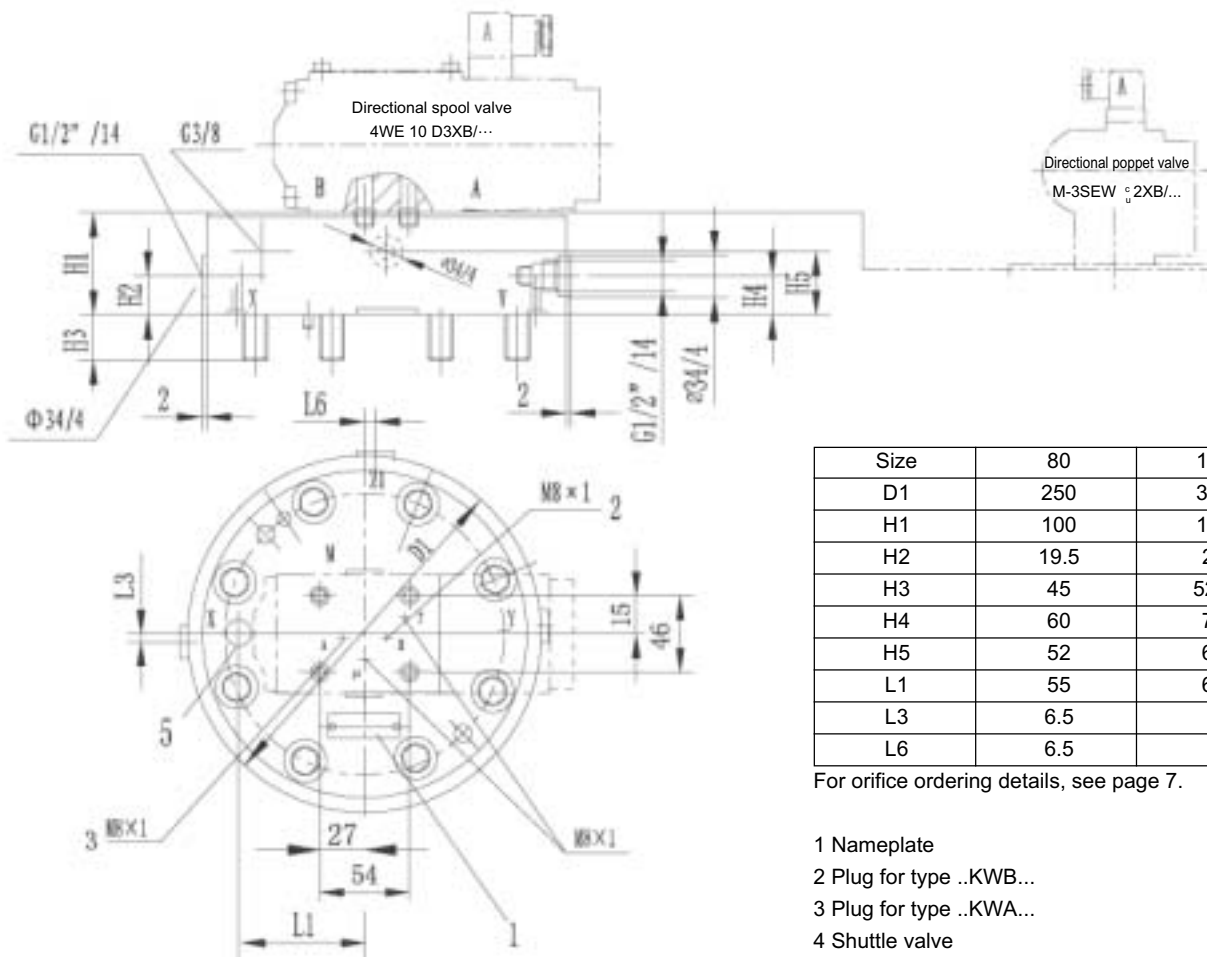
LFA.KWA.6XB/...
NS 25 and 32



LFA.KWB 6XB/...
NS 25 and 32



LFA.KWA.6XB/...
NS 40 and 63



Size	80	100
D1	250	300
H1	100	110
H2	19.5	27
H3	45	52.5
H4	60	70
H5	52	62
L1	55	62
L3	6.5	5
L6	6.5	2

For orifice ordering details, see page 7.

1 Nameplate

2 Plug for type ..KWB...

3 Plug for type ..KWA...

4 Shuttle valve

Control cover with electrical monitoring of the closed position: type ..E...

(monitoring of closed spool position)

(Dimensions in mm)

Technical data and notes are valid for all control cover with electrical monitoring(E..., EH2-...,EWA...and EWB...)

The solid state limit switch with integral amplifier switches when the closed position is reached. This limit switch has the following advantages:

- No dynamic seals
- Direct monitoring of the closed switched position of the valve
- Long service life
- Control cover and cartridge valve completely included in the type code

- pmax = 40MPa.

connection:

24 V DC (residual ripple ≤ 10%)

Max. loading :0.4A(PNP output)

Function:

Normally closed:high resistance

Normally open :low resistance

Pin allocation(in plug Z4):

4 = Normally open (high resistance to

low resistance)

3 = 24V +

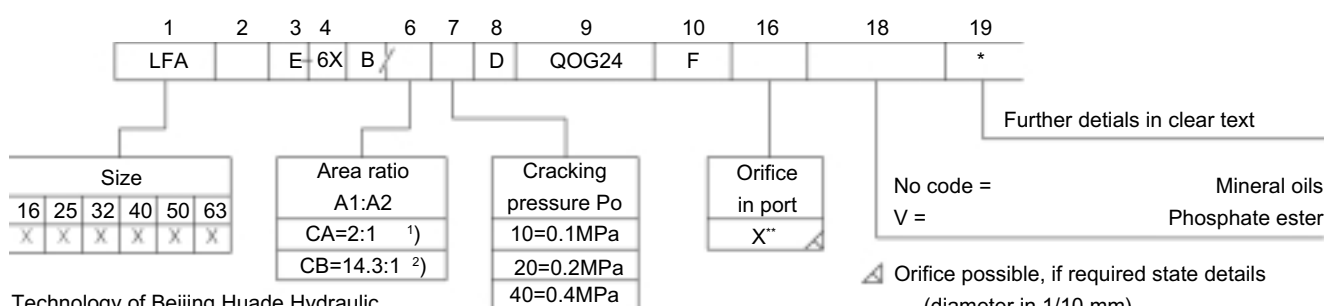
2 = Normally closed (low resistance to high resistance)

1 =0 V -

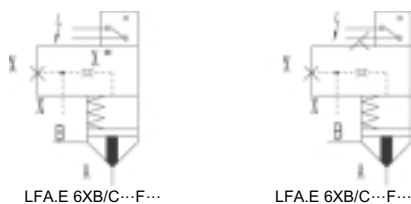
Temperature range:-10°C to 80°C

Insulation to DIN 40050 IP65

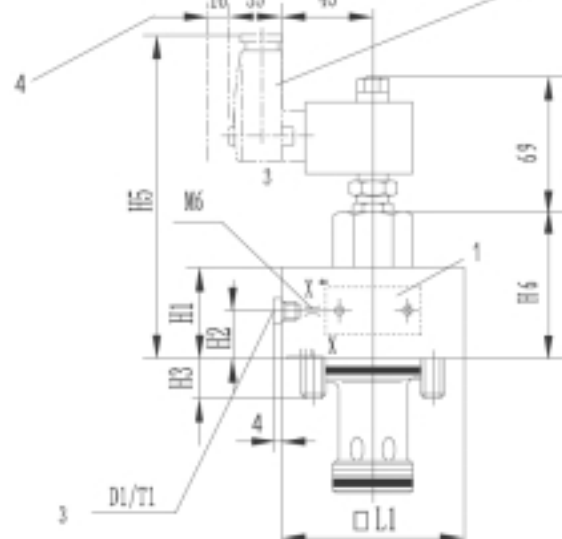
NS 16 to 63



Technology of Beijing Huade Hydraulic



Size 16 to 32



1 Nameplate

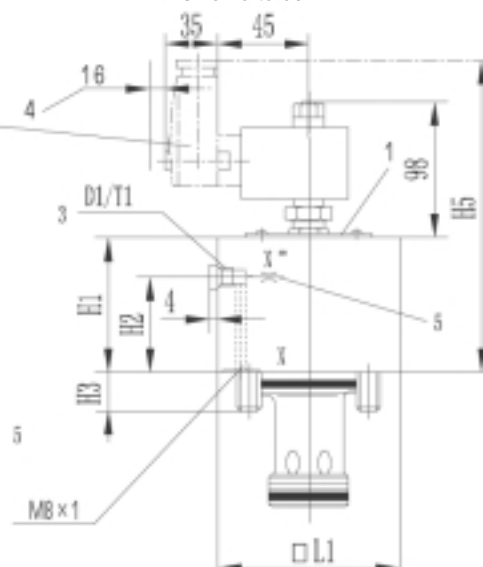
2 Plug-in connector (separate order)

3 Port X optionally as a threaded connection

4 Space required to remove plug-in connector

5 M8X1 for size 40 and 50, G3/8" for size 63

Size 40 to 63



Size	16	25	32	40	50	63
D1	G1/8"	G1/4"	G1/4"	G1/2"	G1/2"	G3/4"
H1	35	40	50	120	130	150
H2	12	16	16	90	105	116
H3	15	24	28	32	34	50
H5	159	164	168	219	229	249
H6	70	75	79	-	-	-
L1	65	85	100	125	140	180
L2	8	12	12	14	14	16

For orifice ordering details, see page 7.

Control cover with electrical monitoring of the closed position and stroke limiter: type...EH2...

(monitoring of closed spool position)

(Dimensions in mm)

NS 16 to 63

1	2	3	4	6	7	8	9	10	16	18	19
LFA		EH2	6X	B		D	QOG24	F			*

Size	16	25	32	40	50	63
	X	X	X	X	X	X

Area ratio A1:A2 CA=2:1 ¹⁾ CB=14.3:1 ²⁾	
--	--

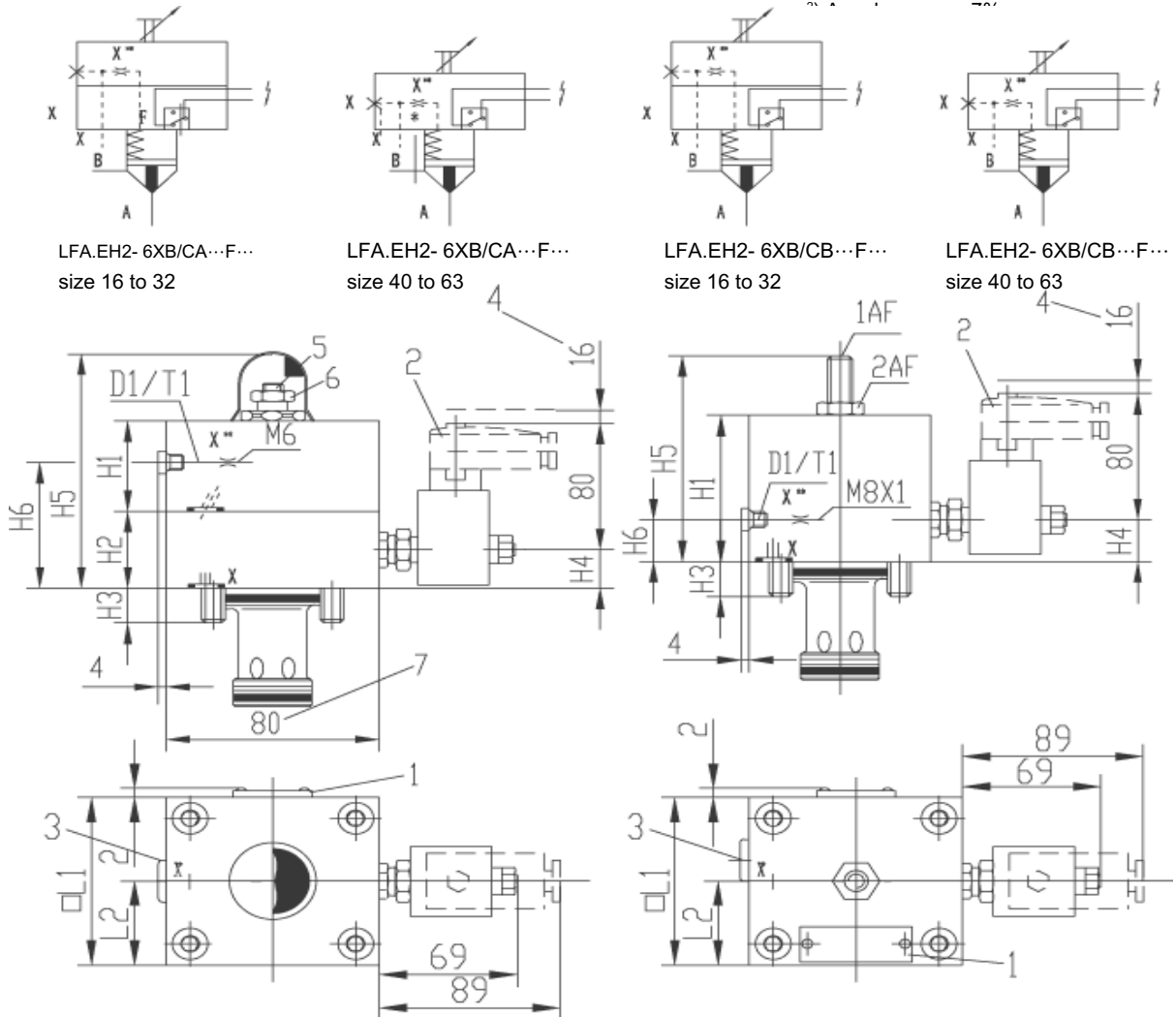
Cracking pressure Po 10=0.1MPa 20=0.2MPa 40=0.4MPa	
--	--

Orifice in port A''	
---------------------------	--

No code = Mineral oils
V = Phosphate ester

Further details in clear text

Orifice possible, if required state details
¹⁾ Annulus area = 50%



- 1 Nameplate
 - 2 Plug-in connector (separate order)
 - 3 Port X optionally as a threaded connection
 - 4 Space required to remove plug-in connector
 - 5 Nut 6A/F
 - 6 Nut 19A/F
 - 7 For size 16 (only lower cover)
- For orifice ordering details, see page 7

³⁾Max. dimension.

Size	16	25	32	40	50	63
D1	G1/8"	G1/4"	G1/4"	G1/2"	G1/2"	G3/4"
H1	35	40	50	140	150	170
H2	40	40	50	-	-	-
H3	15	24	28	32	34	50
H4	20	20	25	30	30	30
H5	115	120	144	165 ³⁾	195 ³⁾	235 ³⁾
L1	65	85	100	125	140	180
L2	32.5	42.5	50	72	80	90
T1	8	12	12	14	14	16
1A/F	-	-	-	12	17	19
2A/F	-	-	-	36	46	55

Control cover with electrical monitoring of the closed position for mounting a directional spool or poppet

valve: types...EW^A_B ... (monitoring of closed spool position)

(Dimensions in mm)

NS 16 to 63

1	2	3	4	6	7	8	9	11	12	13	14	18	19
LFA			6X	B	/		D	QOG24					*

Size						Type
16	25	32	40	50	63	EWA
X	X	X	X	X	X	EWB

Area ratio A1:A2
CA=2:1 ¹⁾
CB=14.3:1 ²⁾

Cracking pressure Po
10=0.1MPa
20=0.2MPa
40=0.4MPa

Orifice in port			
A	B	P	T
A**	B**	P**	T**

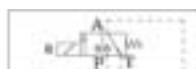
Further details in clear text

No code = Mineral oils
V = Phosphate ester

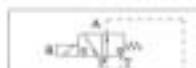
△ Orifice possible, if required state details

¹⁾ Annulus area = 50%

²⁾ Annulus area = 7%

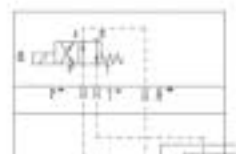


M—3SEW6C30B/420L...

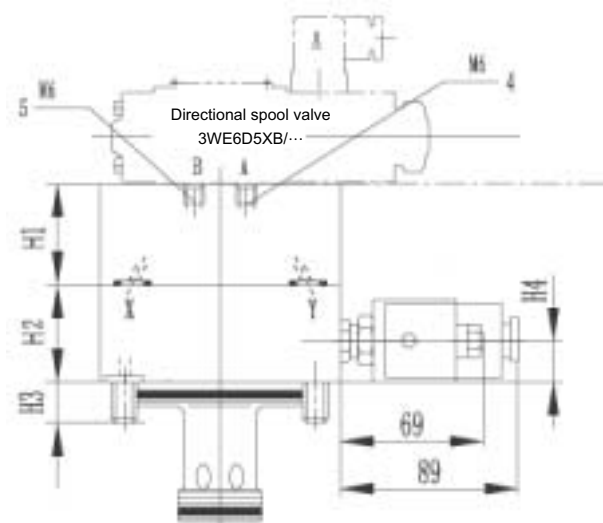


M—3SEW6U30B/420L...

4WE6D...

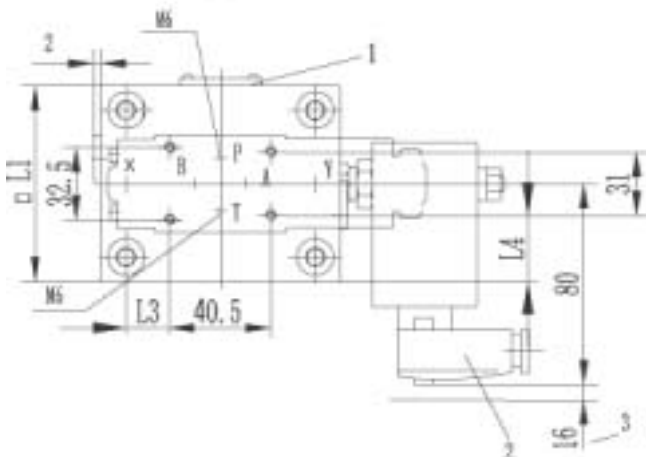
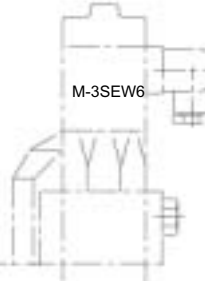


NS 16 to 32



LFA.EWA 6XB/...
Size 40 to 63

LFA.EWB 6XB/...
Size 40 to 63



Size	16	25	32
H1	40	40	50
H2	40	40	50
H3	15	24	28
H4	20	20	25
L1	65	85	100
L2	80	85	100
L3	7	22.5	30
L4	17	27	34.5

For orifice ordering details, see page 7.

1 Nameplate

2 Plug-in connector (separate order)

3 Space required to remove plug-in connector

4 Ports X and Y optionally as a threaded connection

5 Plug M6 for type ..EWB...

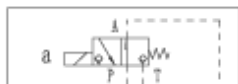
6 Plug M6 for type ..EWA...

Control cover with electrical monitoring of the closed position for mounting a directional spool or poppet valve: types...EW^A_B...(monitoring of closed spool position) (Dimensions in mm)

NS 40 to 63

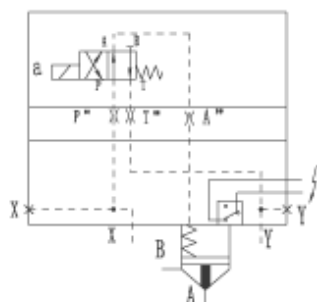


M—3SEW6C2XB/420L...

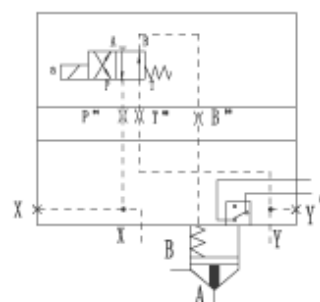


M—3SEW6U2XB/420L...

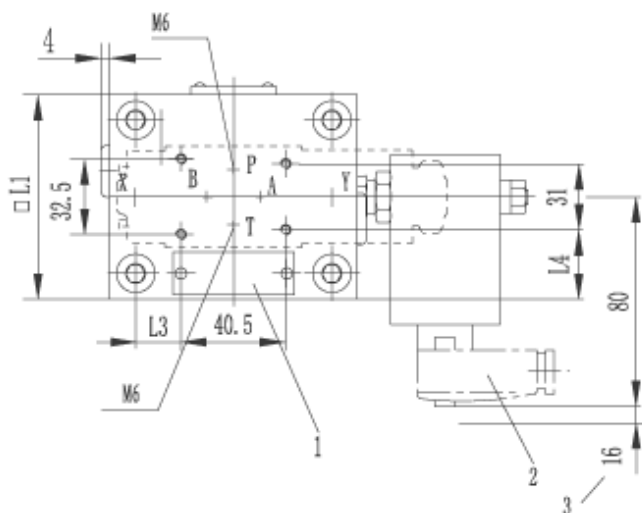
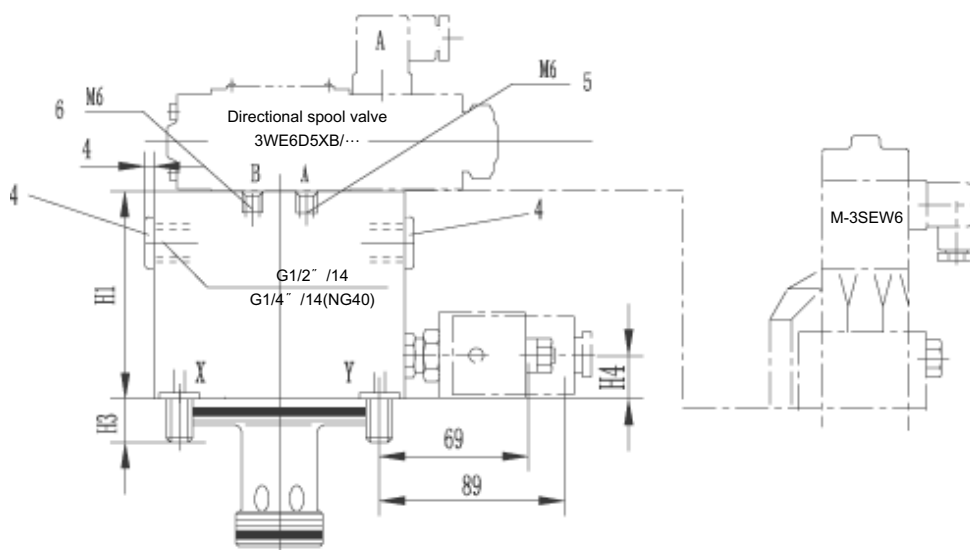
4WE6D5XB/...



LFA.EWA 6XB/...
Size 40 to 63



LFA.EWB 6XB/...
Size 40 to 63



Size	40	50	63
H1	120	130	150
H3	32	34	50
H4	30	30	30
□ L1	125	140	180
L2	43.5	51	71
L3	47	54.5	74.5

For orifice ordering details, see page 7.

- 1 Nameplate
- 2 Plug-in connector (separate order)
- 3 Space required to rremove plug-in connector
- 4 Plug M6 for type ..EWB...
- 5 Plug M6 for type ..EWA...

Notice

1. The fluid must be filtered. Minimum filter fineness is 20 μm .
2. The tank must be sealed up and an air breather/filter must be installed on air suction/entrance.
3. Subplate are not supplied, if required, please ordering separately.
4. Valve fixing bolts/screws must be high tensile (class 10.9). Please select and consult manufacturer according to the parameter listed in the datasheet.
5. Roughness of surface mating with the valve is required to $\sqrt{0.8}$.
6. Surface straightness of mating piece is required to 0.01/100mm.

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